

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
End cover x Field frame	1.5	15	13 in.·lbf
Starter housing x Magnetic switch	5.9	60	52 in.·lbf
Field frame x Armature assembly	5.9	60	52 in.·lbf
Lead wire x Terminal C of starter	5.9	60	52 in.·lbf
Starter x Clutch housing	39	400	29
Terminal nut x Terminal 30 of starter	17	170	12
Terminal nut x Terminal C of starter	17	170	12
Magnetic switch end cover x Magnetic switch	2.5	26	23 in.·lbf