

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Terminal 30 nut, Terminal C nut x Terminal bolt	17	170	13
End cover x Magnetic switch housing	3.6	37	32 in·lbf
End cover x Brush holder	3.8	39	34 in·lbf
Starter housing x Magnetic switch	9.3	94	82 in·lbf
End cover with field frame x Magnetic switch	9.3	94	82 in·lbf
Lead wire of field coil x Terminal C	5.9	60	52 in·lbf
Wire clamp, Starter wire x Starter	8.8	90	78 in·lbf
Starter x Cylinder block	39	400	29
Water bypass pipe x Cylinder block	18	185	13