

## TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
FRONT				
Hub nut		103	1,050	76
Tie rod end lock nut		56	570	41
Lower suspension arm bracket stay	Bolt	43	440	32
	Nut	59	600	43
Front and rear adjusting cam bolt		226	2,300	166
Axle hub lock nut		199	2,030	147
Steering knuckle x Tie rod end		65	660	48
Steering knuckle x Upper suspension arm		103	1,050	76
Steering knuckle x Lower suspension arm		125	1,270	92
Brake caliper x Steering knuckle		118	1,200	87
ABS speed sensor set bolt		7.8	80	69 in·lbf
ABS speed sensor rotor set nut		199	2,030	147
Steering knuckle x Brake dust cover		8.3	85	74 in·lbf
Shock absorber x Body		35	360	26
Shock absorber x Lower suspension arm		143	1,460	106
Shock absorber bracket x Lower suspension arm		52	530	38
Upper suspension arm mounting nut		164	1,670	121
Piston rod lock nut		29	300	22
Stabilizer link x Shock absorber bracket		74	750	54
Stabilizer link x Stabilizer bar		74	750	54
Stabilizer bar bracket x Body		18	180	13
REAR				
ABS speed sensor set bolt		7.8	80	69 in·lbf
Parking brake cable set bolt		7.8	80	69 in·lbf
Axle carrier hexagon set bolt		180	1,825	132
Shock absorber x Lower suspension arm		137	1,400	101
Upper suspension arm x Body		164	1,670	121
Rear axle carrier x Brake caliper		104	1,065	77
No. 1 lower suspension arm x Rear axle carrier		59	600	43
No. 1 lower suspension arm x Body		184	1,880	136
No. 2 lower suspension arm x Rear axle carrier		150	1,525	110
No. 2 lower suspension arm x Body		184	1,880	136
Strut rod x Rear axle carrier		184	1,880	136
Strut rod x Body		184	1,880	136
Rear drive shaft x Axle hub		289	2,950	213
Upper suspension arm x Rear axle carrier		109	1,100	80
Parking brake backing plate x Rear axle carrier		26	260	19
Rear suspension member brace x Sub-frame		50	510	37
Rear drive shaft x Differential	SC400	83	850	61
	SC300	68	695	50
Differential mounting bolt	Front	147	1,500	108
	Rear	142	1,450	105
Differential carrier cover set bolt		47	475	34

## SERVICE SPECIFICATIONS – SUSPENSION AND AXLE

Filler plug	49	500	36
Drain plug	49	500	36
Propeller shaft adjusting nut	50 (69)	515 (700)	37 (51)
Propeller shaft x Differential	79	805	36
Propeller shaft center bearing set bolt	49	500	36
Differential carrier retainer set bolt	22	225	16
Breather plug	21	210	15
Suspension support x Body	25	260	19
Suspension support x Shock absorber rod	27	280	20
Stabilizer bar link nut	74	750	54
Stabilizer bar bushing retainer bolt	28	290	21

( ): For use without SST