

## TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Engine drain plug x Cylinder block	24.5	250	18
Radiator drain plug x Radiator	12.7	130	9
Water filler plug x Water inlet housing	44	450	33
Water pump x Cylinder block	18	185	13
Water inlet housing x Water pump	18	185	13
Radiator fan shroud x Radiator	4.9	50	43 in.·lbf
Upper radiator support x Body	12	120	9
Pressure hose x Hydraulic motor	64	650	47
Cooling fan reservoir tank x Radiator fan shroud	4.9	50	43 in.·lbf
Cooling fan inlet pipe x Radiator fan shroud	4.9	50	43 in.·lbf
Cooling fan pressure hose x Hydraulic motor	64	650	47
Hydraulic pump end plug (for spool valve) x Rear housing	19	200	14
Hydraulic pump front housing x Rear housing	21	210	15
Hydraulic pump pulley x Drive shaft	59	700	43
Suction port union x Rear housing	13	135	10
Solenoid valve x Hydraulic pump rear housing	39	400	28
Cooling fan pressure hose x Hydraulic pump	64	650	47
Hydraulic motor cover x Motor housing	28	290	21
Hydraulic motor motor x Radiator fan shroud	4.9	50	43 in.·lbf
Cooling fan x Hydraulic motor	15	150	11
Radiator fan shroud x Body, Cooling fan reservoir tank	4.9	50	43 in.·lbf
Cooling fan oil cooler x Body	18	185	13
ECT sensor x Radiator	7.4	75	65 in.·lbf