

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Bearing retainer x Drive end frame	3.0	31	27 in·lbf
Rectifier end frame without wire clip x Drive end frame	4.5	46	40 in·lbf
Generator pulley x Rotor	110.5	1,125	81
Rectifier holder x Lead wire on rectifier end frame	2.9	30	26 in·lbf
Voltage regulator x Rectifier end frame	1.96	20	17 in·lbf
Voltage regulator x Rectifier holder	1.96	20	17 in·lbf
Brush holder x Rectifier holder	1.96	20	17 in·lbf
Brush holder x Voltage regulator	1.96	20	17 in·lbf
Rear end cover x Rectifier holder	4.4	45	39 in·lbf
Plate terminal x Rectifier holder	3.8	39	34 in·lbf
Terminal insulator x Rectifier holder	6.5	66	58 in·lbf
Generator x Cylinder block	39	400	29