

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Suction hose x Compressor		25	250	18
Discharge hose x Compressor		25	250	18
Compressor x Engine (SC 400)	Bolt	49	500	36
	Nut	29	300	22
Compressor x Engine (SC 300)	Stud Bolt	49	500	36
	Others	52	530	38
Liquid tube x Receiver		5.4	55	48 in.·lbf
Liquid tube x Condenser		10	100	7
Discharge tube x Condenser		10	100	7
Expansion valve x Evaporator		22	225	16
Expansion valve x Liquid tube		14	140	10
Suction tube x A/C unit		10	100	7
Liquid tube x A/C unit		10	100	7
Equalizer tube x EPR		23	230	17
Pressure switch x Liquid tube		10	100	7