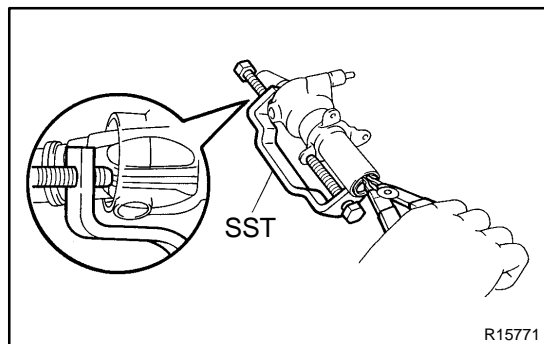


REASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

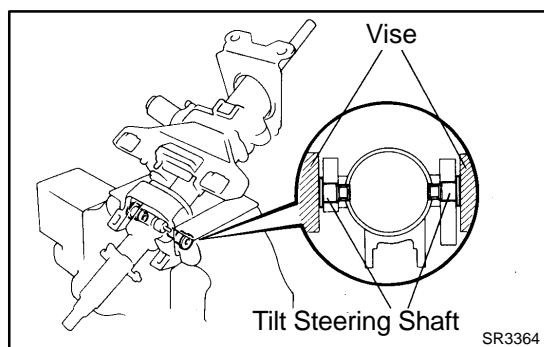
1. **COAT WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE** (See page [SR-23](#))
2. **INSTALL MAIN SHAFT**
 - (a) Install a new bearing, thrust collar and compression spring to the main shaft.
 - (b) Install the main shaft into the column upper tube.
 - (c) Using SST to compress the compression spring.
SST 09950-40011 (09958-04010)
 - (d) Using a snap ring expander, install a new snap ring.



3. **INSTALL TILT STEERING HOUSING SUPPORT**

Torque the 4 bolts.

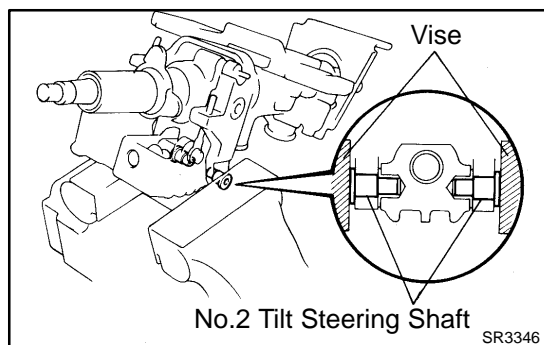
Torque: 13 N·m (130 kgf-cm, 9 ft-lbf)



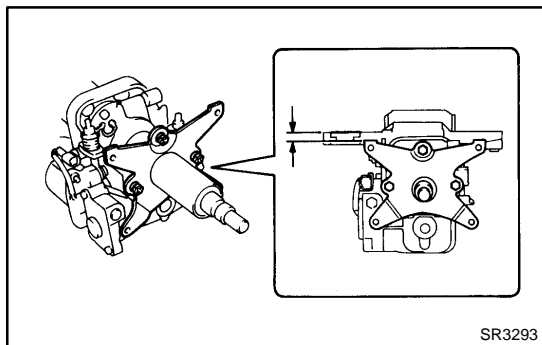
4. **INSTALL COLUMN UPPER TUBE WITH MAIN SHAFT**
 - (a) Install the column upper tube with main shaft into the tilt steering housing support.
 - (b) Using a snap ring expander, install a new snap ring to the main shaft.
 - (c) Using a vise, press in the 2 tilt steering No.1 bolts with bushings.

HINT:

Make sure the column upper tube turns smoothly.



5. **INSTALL TILT STEERING GEAR ASSEMBLY WITH MOTOR**
 - (a) Install the 2 bushings and support stopper bolts to the tilt steering gear assembly with motor.
 - (b) Using a vise, press in the 2 tilt steering No.2 bolts.
 - (c) Install the bond cable and spacer to the stopper bolt.
 - (d) Install the spring to each stopper bolt.
 - (e) Install and torque 2 new stopper nuts.
Torque: 3.0 N·m (31 kgf-cm, 27 in.-lbf)
 - (f) Tighten the bond cable set screw.
6. **INSTALL COLUMN UPPER BRACKET**
(See page [SR-17](#))
7. **INSTALL CONNECTOR BRACKET**
Torque the 2 bolts.
Torque: 4.9 N·m (50 kgf-cm, 43 in.-lbf)
8. **INSTALL NO. 1 PROTECTOR AND NO. 2 PROTECTOR**
Tighten the 4 bolts.

**9. INSTALL TURN SIGNAL BRACKET**

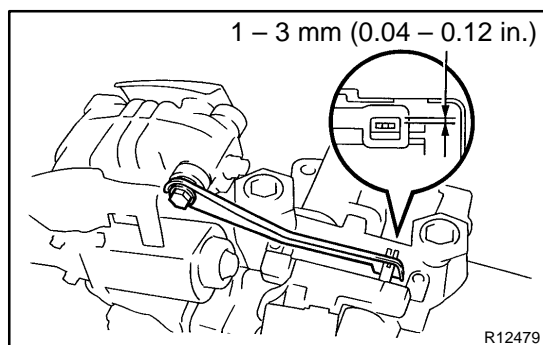
Install the turn signal bracket so that its upper surface is parallel with upper surface of the capsule of the breakaway bracket.

10. INSTALL TILT POSITION SENSOR

Tighten the screw.

11. INSTALL TELESCOPIC POSITION SENSOR

- (a) Tighten the 2 screws.
- (b) Connect the connector.

**12. INSTALL TELESCOPIC SENSOR PLATE**

- (a) Install the sensor plate, as shown in the illustration.
- (b) Torque the bolt.

Torque: 4.9 N·m (50 kgf·cm, 43 in.-lbf)

13. INSTALL LOWER DUST COVER

(See page [SR-17](#))

14. INSTALL SLIDING YOKE

(See page [SR-17](#))

15. INSTALL IGNITION KEY CYLINDER ILLUMINATION

Tighten the screw.