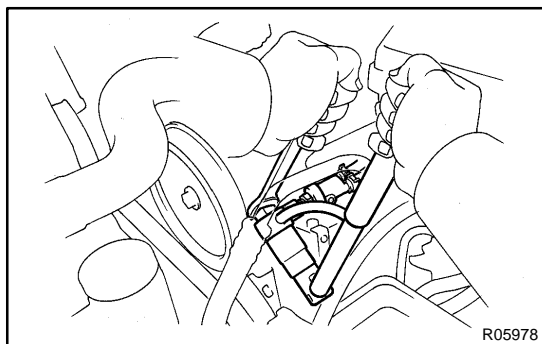


## REMOVAL

### 1. REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner clockwise, and remove the drive belt.



### 2. DISCONNECT RETURN HOSE

#### NOTICE:

Take care not to spill fluid on the A/C compressor rotor.

### 3. REMOVE PRESSURE FEED TUBE

Using a spanner (24 mm) to hold the pressure port union, remove the union bolt and 2 gaskets.

### 4. REMOVE PS VANE PUMP ASSEMBLY

Remove the 2 bolts.