

INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

Torque the 2 bolts.

Torque:

28 mm bolt: 39 N·m (400 kgf·cm, 29 ft·lbf)

45 mm bolt: 58 N·m (590 kgf·cm, 43 ft·lbf)

2. CONNECT PRESSURE FEED TUBE

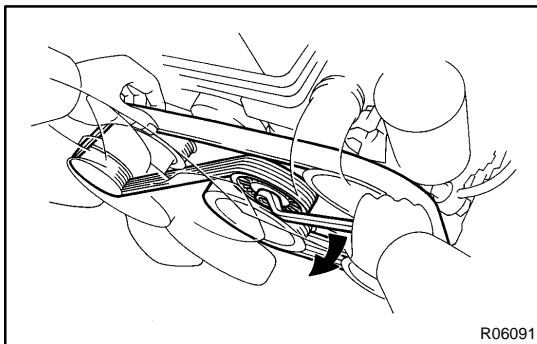
Using a spanner (24 mm) to hold the pressure port union, torque the union bolt with a new gasket.

HINT:

Make sure that the stopper of the tube touches the pump housing as shown in the illustration, then torque the union bolt.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

3. CONNECT RETURN HOSE



4. INSTALL DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner clockwise, and install the belt.

5. BLEED POWER STEERING SYSTEM

(See page [SR-3](#))