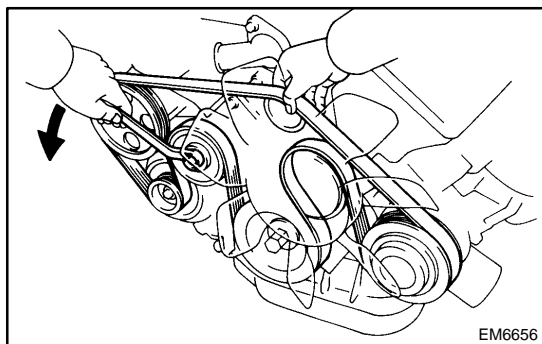


REMOVAL

1. REMOVE ENGINE UNDER COVER



2. REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and remove the drive belt.

3. DISCONNECT RETURN HOSE

NOTICE:

Take care not to spill fluid on the drive belt.

4. DISCONNECT 2 VACUUM HOSES

5. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and gasket.

6. REMOVE PS VANE PUMP ASSEMBLY

Remove the 3 bolts and nut.