

INSTALLATION

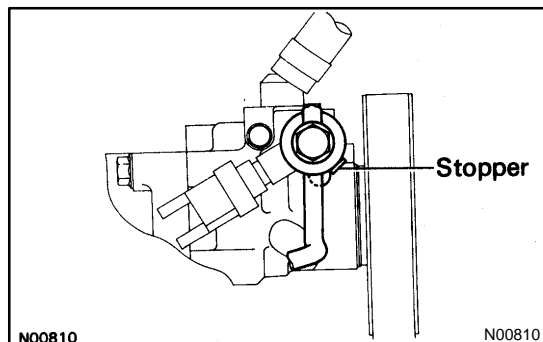
1. INSTALL PS VANE PUMP ASSEMBLY

Torque the bolts and nut on the pump assembly in the order shown.

Torque:

Bolt: 39 N·m (400 kgf·cm, 29 ft·lbf)

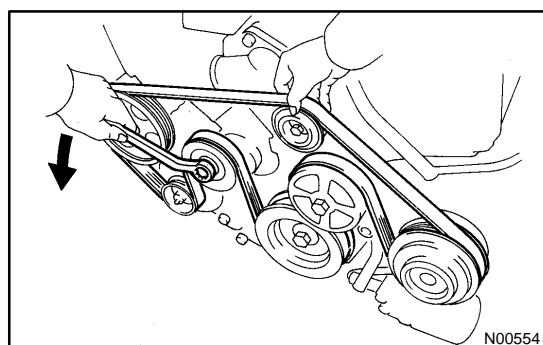
Nut: 43 N·m (440 kgf·cm, 32 ft·lbf)



2. CONNECT PRESSURE FEED TUBE

Make sure the stopper of the tube is touching the pump housing, as shown, then torque the union bolt over a new gasket.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)



3. INSTALL DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and install the belt.

4. CONNECT 2 VACUUM HOSES

5. CONNECT RETURN TUBE

6. INSTALL ENGINE UNDER COVER

Tighten the 15 bolts.

7. BLEED POWER STEERING SYSTEM (See page [SR-3](#))