

REMOVAL

1. **PLACE FRONT WHEELS FACING STRAIGHT AHEAD**
2. **REMOVE STEERING WHEEL PAD**
(See page [SR-11](#))
3. **REMOVE STEERING WHEEL**
(See page [SR-11](#))
4. **DISCONNECT INTERMEDIATE SHAFT**
(See page [SR-11](#))
5. **DISCONNECT RH AND LH TIE ROD ENDS**
(See page [SA-12](#))
6. **DISCONNECT PRESSURE FEED TUBE**
Remove the union bolt and gasket.
7. **DISCONNECT RETURN TUBE**
Remove the union bolt and 2 gaskets.
8. **DISCONNECT PPS SOLENOID CONNECTOR**
9. **SC400:**
DISCONNECT TUBE CLAMP
Remove the bolt.
10. **REMOVE BRACKET AND GROMMET**
Remove the 2 bolts and nuts.
11. **REMOVE POWER STEERING GEAR ASSEMBLY**
Remove the 2 bolts and nuts.