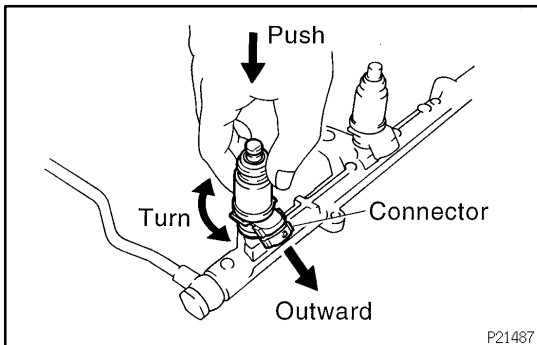


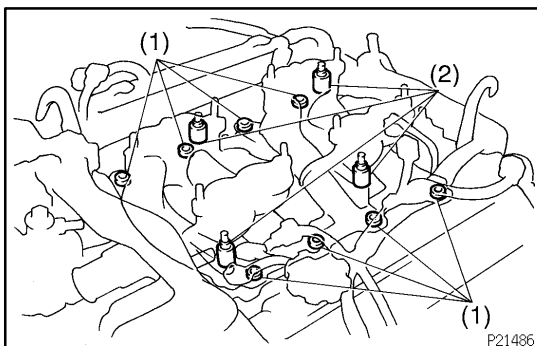
INSTALLATION

1. INSTALL INJECTORS AND DELIVERY PIPE

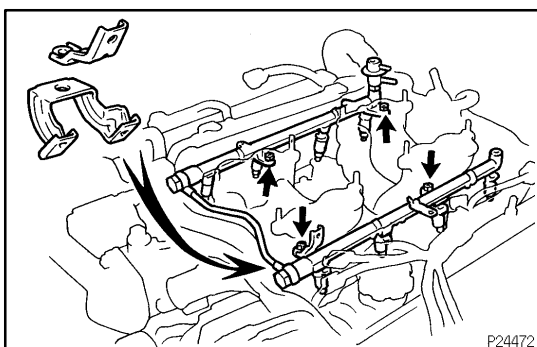
- (a) Install a new grommet to each injector.
- (b) Apply a light coat of gasoline to a new O-ring and install it to each injector.



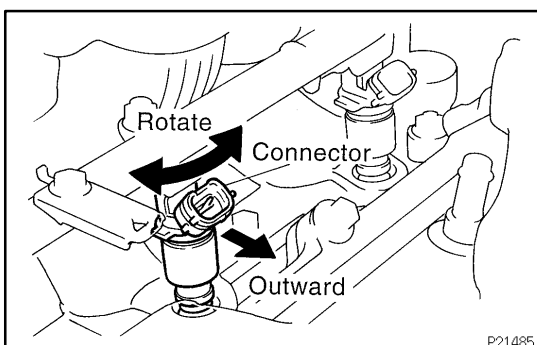
- (c) While turning the injector clockwise and counterclockwise, push it to the delivery pipes. Install the 8 injectors.
- (d) Position the injector connector outward.



- (e) Place these parts on the intake manifold:
 - (1) 8 new insulators
 - (2) 4 spacers



- (f) Place the 8 injectors and 2 delivery pipes assembly in position on the intake manifold.
- (g) Temporarily install the 2 connector brackets and 4 mounting bolts.



- (h) Check that the injectors rotate smoothly.

HINT:

If injectors do not rotate smoothly, the probable cause is incorrect installation of O-rings. Replace the O-rings.

- (i) Position the injector connector outward.
- (j) Tighten the 4 bolts holding the delivery pipes to the intake manifold.

Torque: 18 N·m (185 kgf-cm, 13 ft-lbf)

2. CONNECT ENGINE WIRE TO DELIVERY PIPES

- (a) Connect the 4 injector connectors.

- (b) Connect these parts to the bracket on the LH delivery pipe:
 - DLC1
 - 2 engine wire connectors
 - Engine wire clamp
- (c) Connect the 4 injector connectors.
- (d) Connect the engine wire protector to the RH delivery pipe with the 2 bolts.
- 3. **CONNECT FUEL RETURN HOSE AND VACUUM SENSING HOSE TO PRESSURE REGULATOR**
- 4. **CONNECT FUEL INLET HOSE TO LH DELIVERY PIPE (See page [SF-30](#))**
- 5. **INSTALL AIR INTAKE CHAMBER ASSEMBLY (See page [EM-66](#))**
- 6. **INSTALL V-BANK COVER**
- 7. **CHECK FOR FUEL LEAKS (See page [SF-1](#))**