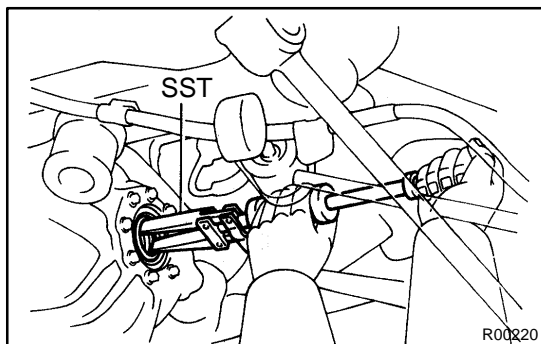
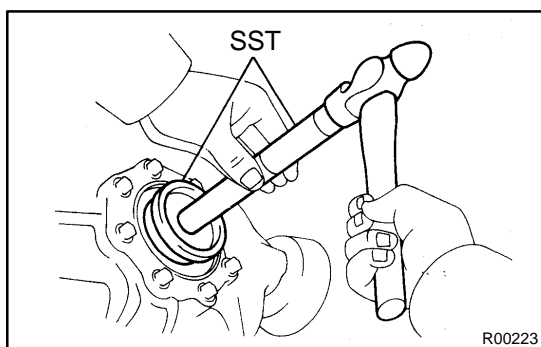


REPLACEMENT

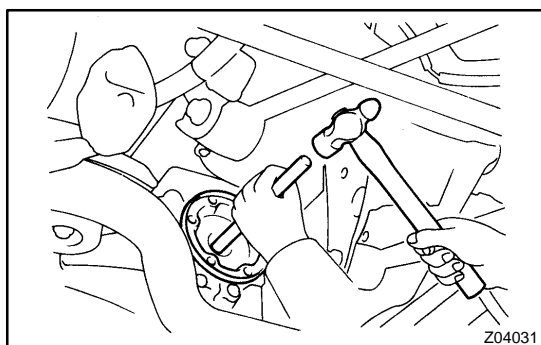
1. DRAIN HYPOID GEAR OIL
2. REMOVE REAR DRIVE SHAFT
(See page SA-50)
3. REMOVE SIDE GEAR SHAFT
 - (a) Using SST and 2 bolts, remove the side gear shaft.
SST 09520-24010



- (b) Remove the snap ring from the side gear shaft.
4. REMOVE SIDE GEAR SHAFT OIL SEAL
Using SST, remove the oil seal.
SST 09308-00010



5. INSTALL SIDE GEAR SHAFT OIL SEAL
 - (a) Using SST and a hammer, install a new oil seal.
SST 09608-32010, 09950-70010 (09951-07150)
 - (b) Apply MP grease to the oil seal lip.

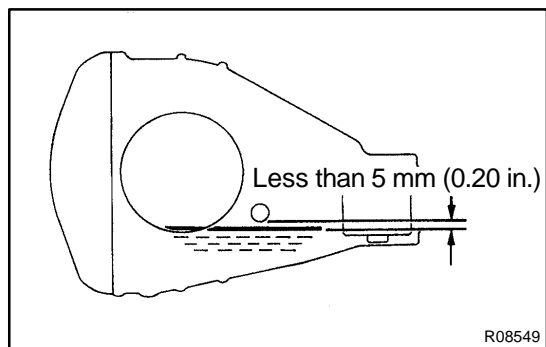


6. INSTALL SIDE GEAR SHAFT
 - (a) Install a new snap ring to the side gear shaft.
 - (b) Using a brass bar and hammer, install the side gear shaft to the differential.

NOTICE:

Be careful not to damage the side gear shaft and oil seal.

7. CHECK INSTALLATION OF SIDE GEAR SHAFT
 - (a) Check that there is 2 – 3 mm (0.08 – 0.12 in.) of play in the axial direction.
 - (b) Check that the side gear shaft will not come out by trying to pull it out by hand.
8. INSTALL REAR DRIVE SHAFT
(See page SA-57)



- 9. FILL DIFFERENTIAL WITH HYPOID GEAR OIL**
Torque: 49 N·m (500 kgf-cm, 36 ft-lbf)
Oil grade: Hypoid gear oil API GL-5
Viscosity:
Above -18°C (0°F) SAE 90
Below -18°C (0°F) SAE 80W-90 or 80W
Capacity: 1.35 liters (1.43 US qts, 1.19 Imp. qts)