

REPLACEMENT

NOTICE:

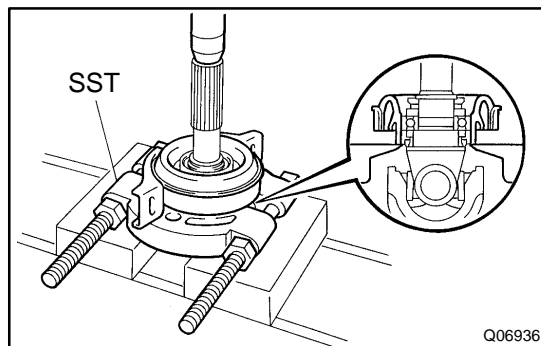
Be careful not to grip the propeller shaft tube too tightly in a vise as this will cause deformation.

1. SEPARATE INTERMEDIATE SHAFT AND PROPELLER SHAFT

- Place matchmarks on the intermediate shaft and propeller shaft.
- Separate the intermediate shaft and propeller shaft.
- Remove the dust boot from the propeller shaft.

HINT:

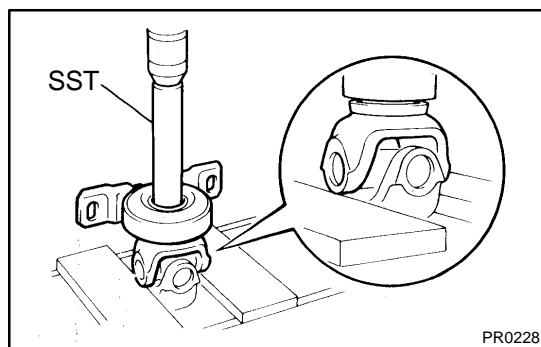
If the dust boot is reused, remove it after wrapping vinyl tape around the spline, so it will not be damaged.



2. REMOVE CENTER SUPPORT BEARING

- Using a snap ring expander, remove the snap ring.
- Using SST and a press, remove the center support bearing and dust deflector.

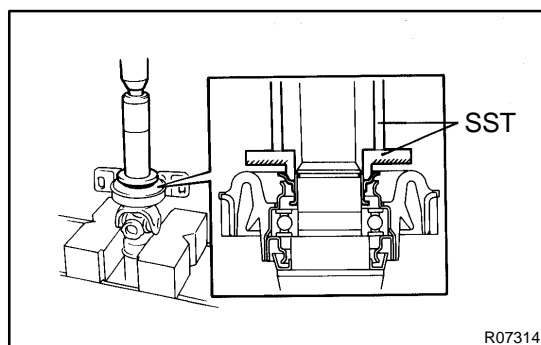
SST 09950-00020



3. INSTALL CENTER SUPPORT BEARING

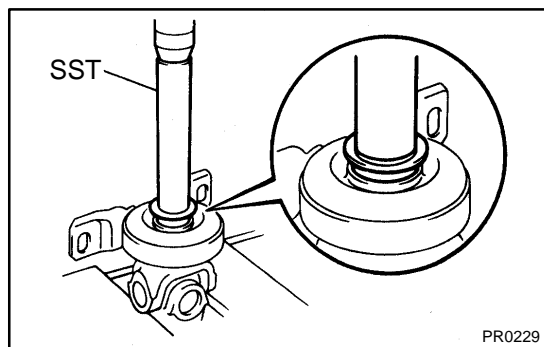
- Using SST and a press, install the center support bearing.

SST 09330-50010

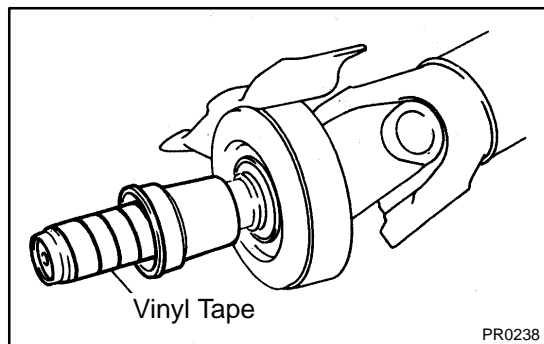


- Using SST and a press, insert a new dust deflector until it almost touches the rubber of the center support bearing.

SST 09608-00071, 09608-06041



- (c) Using SST and a press, install a new dust deflector to the end.
SST 09330-50010
- (d) Using a snap ring expander, install a new snap ring.



4. ASSEMBLE INTERMEDIATE SHAFT AND PROPELLER SHAFT

- (a) Install the dust boot.

NOTICE:

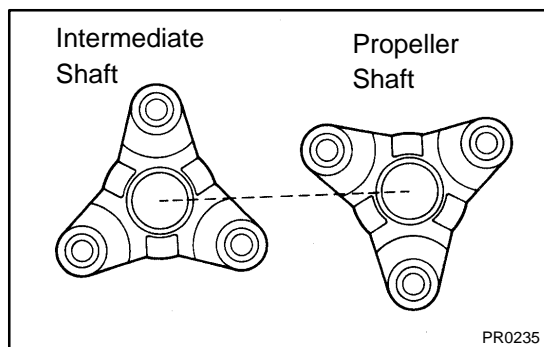
Assemble after wrapping vinyl tape around the spline so it will not damage the boot.

- (b) Apply grease to the spline.

Grease:

Molybdenum disulfide lithium base, NLGI No.2.

- (c) Align the matchmarks and assemble the intermediate shaft and propeller shaft.
- (d) Cover the adjusting nut with the dust boot.



NOTICE:

The directions of the intermediate shaft companion flange and the propeller shaft companion flange should differ by 180°

- (e) Tighten the adjusting nut fully by hand.