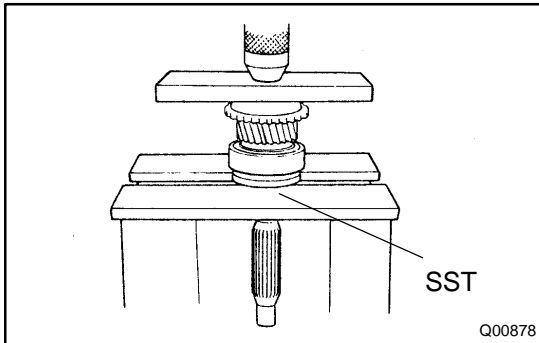


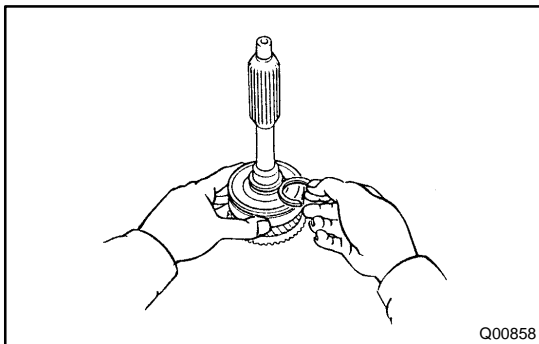
## REPLACEMENT

### IF NECESSARY, REPLACE INPUT SHAFT BEARING

- (a) Using a snap ring expander, remove the snap ring.
- (b) Using a press, remove the bearing.



- (c) Using SST and a press, install a new bearing.  
SST 09506-35010



- (d) Select a snap ring that will allow minimum axial play.

Mark	Thickness mm (in.)
1	2.05 – 2.10 (0.0807 – 0.0827)
2	2.10 – 2.15 (0.0827 – 0.0846)
3	2.15 – 2.20 (0.0846 – 0.0866)
4	2.20 – 2.25 (0.0866 – 0.0886)
5	2.25 – 2.30 (0.0886 – 0.0906)
11	2.30 – 2.35 (0.0906 – 0.0925)
12	2.35 – 2.40 (0.0925 – 0.0945)

- (e) Using a snap ring expander, install the snap ring.