

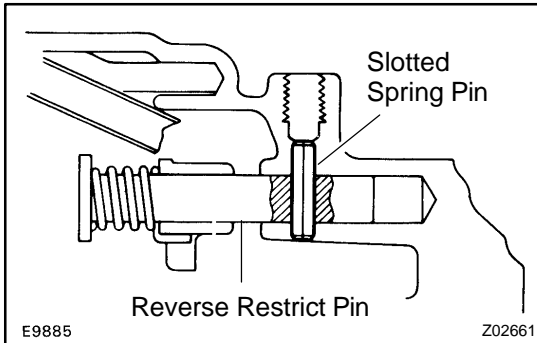
## REPLACEMENT

### 1. REMOVE REVERSE RESTRICT PIN

- Using a hexagon wrench, remove the screw plug.
- Using a pin punch and hammer, drive out the slotted spring pin.
- Pull off the lever housing and slide out the shaft.

### 2. INSPECT REVERSE RESTRICT PIN

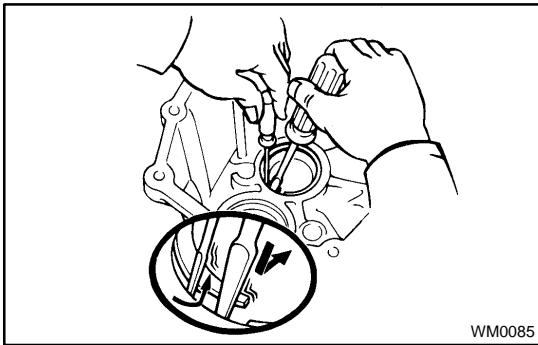
Turn and push the reverse restrict pin by hand.  
Check for smooth operation.



### 3. INSTALL REVERSE RESTRICT PIN

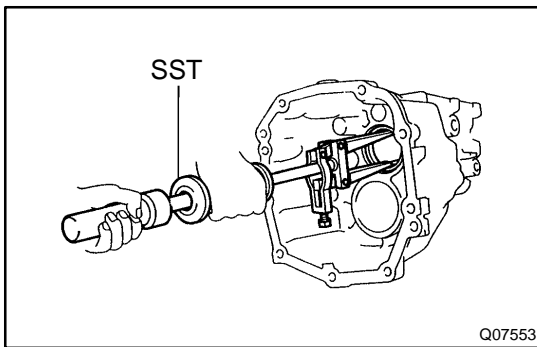
- Install the lever housing.
- Using a pin punch and hammer, drive in the slotted spring pin, as shown.
- Apply sealant to the plug.  
**Sealant: Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent**
- Install and torque the screw plug.

**Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)**

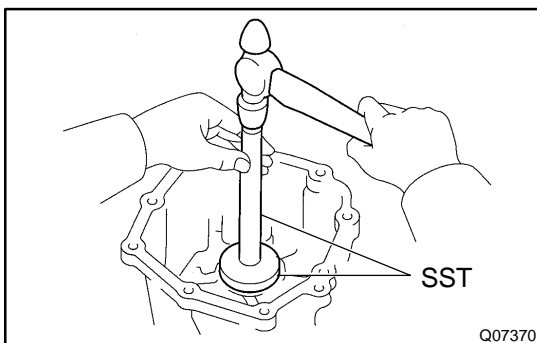


### 4. IF NECESSARY, REPLACE REAR BEARING OUTER RACE

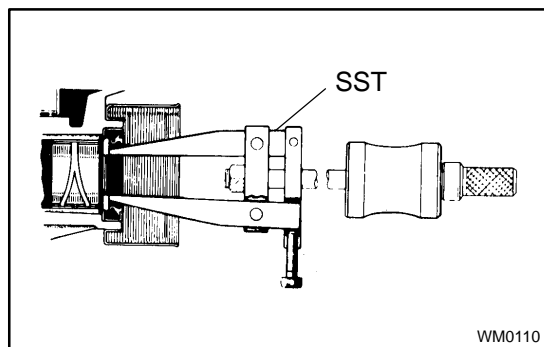
- Using 2 screwdrivers, remove the snap ring.



- Using SST, remove the outer race.  
SST 09308-00010

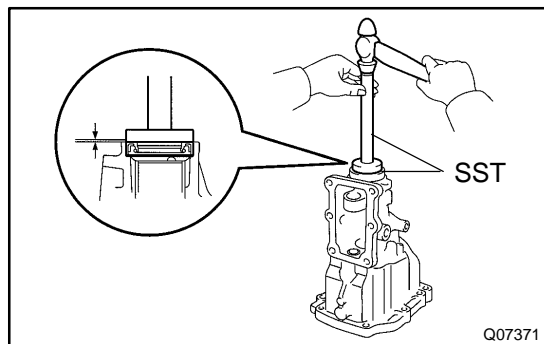


- Using SST, install a new outer race.  
SST 09950-60010 (09951-00560),  
09950-70010 (09951-07150)
- Using a screwdriver, install the snap ring.



**5. IF NECESSARY, REPLACE EXTENSION HOUSING OIL SEAL**

- (a) Using SST, remove the oil seal.  
SST 09308-00010 or  
09308-10010 w/ output shaft installed



- (b) Using SST and a hammer, drive in a new oil seal.  
SST 09950-60010 (09951-00560),  
09950-70010 (09951-07150)  
**Drive in depth:  $0 \pm 0.5$  mm ( $0 \pm 0.020$  in.)**