

INSTALLATION

1. INSTALL HYDRAULIC MOTOR TO FAN SHROUD

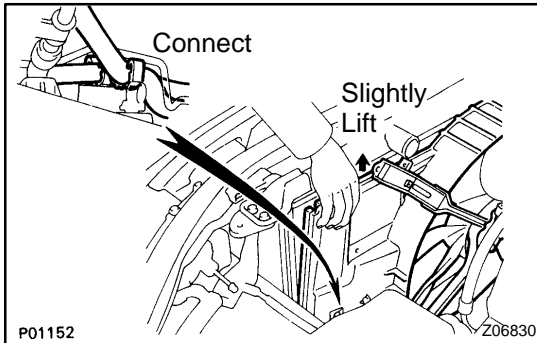
Install the hydraulic motor with the 3 bolts.

Torque: 4.9 N·m (50 kgf·cm, 43 in.-lbf)

2. INSTALL COOLING FAN TO HYDRAULIC MOTOR

Install the fan with the plate washer and nut. Tighten the nut by turning it counterclockwise.

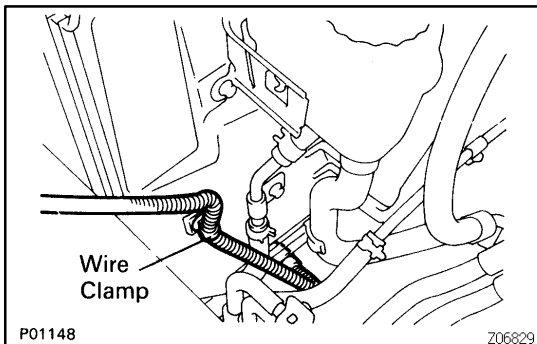
Torque: 15 N·m (150 kgf·cm, 11 ft-lbf)



3. INSTALL RADIATOR FAN SHROUD

- Place the fan shroud on the radiator.
- Slightly lift the fan shroud, and connect the 2 oil cooler hoses (for cooling fan) to the hose clamp on the fan shroud.
- Install the fan shroud with the 4 bolts.

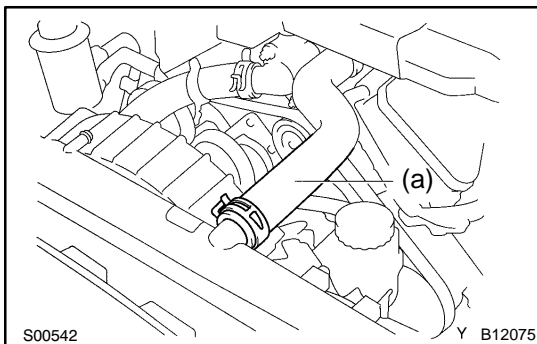
Torque: 4.9 N·m (50 kgf·cm, 43 in.-lbf)



4. CONNECT ECT SENSOR CONNECTOR (FOR COOLING FAN)

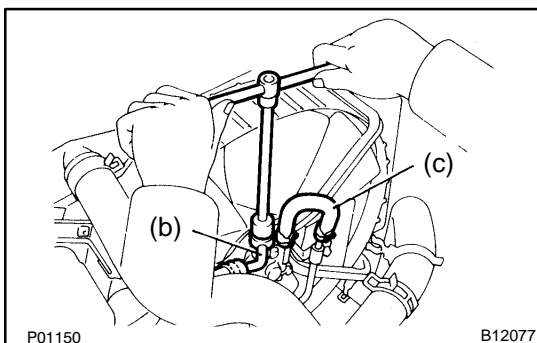
5. INSTALL COOLING FAN RESERVOIR TANK TO FAN SHROUD (See page CO-28)

6. INSTALL COOLING FAN INLET PIPE TO FAN SHROUD (See page CO-28)



7. CONNECT HOSES

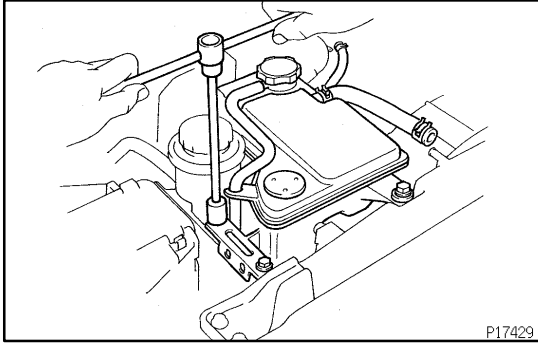
- Connect the upper radiator hose to the radiator.



- Connect the pressure hose to the hydraulic motor with a new gasket and the union bolt.

Torque: 64 N·m (650 kgf·cm, 47 ft-lbf)

- Connect the return hose to the hydraulic motor.



8. **INSTALL RADIATOR RESERVOIR TANK**
9. **FILL WITH ENGINE COOLANT**
10. **FILL WITH COOLING FAN FLUID**
11. **START ENGINE AND CHECK FOR LEAKS**
12. **INSTALL ENGINE UNDER COVER**