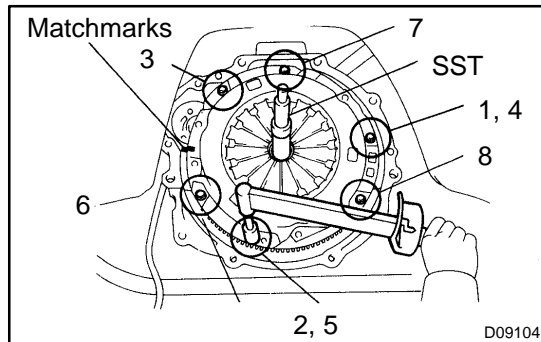


INSTALLATION

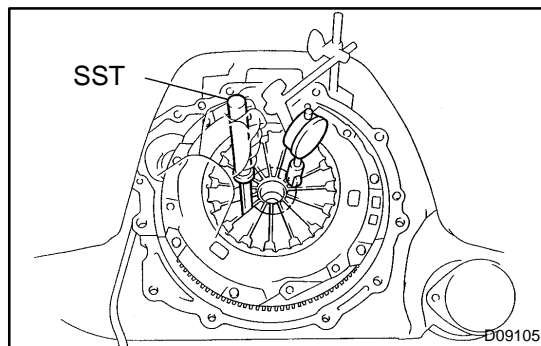
1. **INSTALL CLUTCH DISC AND COVER ON FLYWHEEL**
 - (a) Insert SST in the clutch disc, and then set them and the cover in position.
SST 09301-00110



- (b) Align the matchmarks on the clutch cover and flywheel.
 - (c) Tighten the bolts evenly and gradually while pushing the SST. Make several passes around the cover until it is snug.
 - (d) Torque the bolts on the clutch cover in order shown.
Torque: 19 N·m (195 kgf-cm, 14 ft-lbf)

HINT:

Temporarily tighten the No.1 and No.2 bolts.



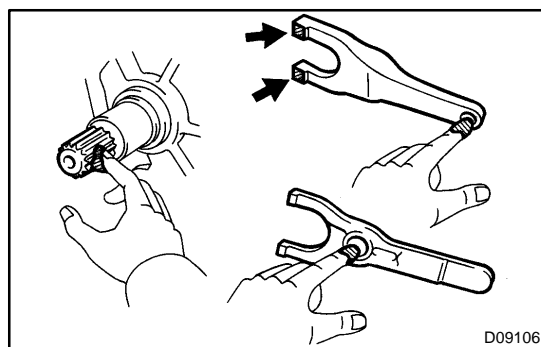
2. CHECK DIAPHRAGM SPRING TIP ALIGNMENT

Using a dial indicator with roller instrument, check the diaphragm spring tip alignment.

Maximum non-alignment: 0.5 mm (0.020 in.)

If alignment is not as specified, using SST, adjust the diaphragm spring tip alignment.

SST 09333-00013



3. APPLY MOLYBDENUM DISULPHIDE LITHIUM BASE GREASE (NLGI NO.2)

- (a) Apply release hub grease to the these parts:
 - Release fork and hub contact point
 - Release fork and push rod contact point
 - Release fork pivot point
- (b) Apply clutch spline grease.
 - Clutch disc spline

HINT:

Recommended grease part number 08887-01706 (100 g).

4. INSTALL RELEASE BEARING, FORK AND BOOT TO TRANSMISSION

- (a) Install the bearing assembly to the fork, and then install them to the transmission.
- (b) Install the boot.

5. INSTALL TRANSMISSION TO ENGINE

(See page [MT-3](#))