

DISASSEMBLY

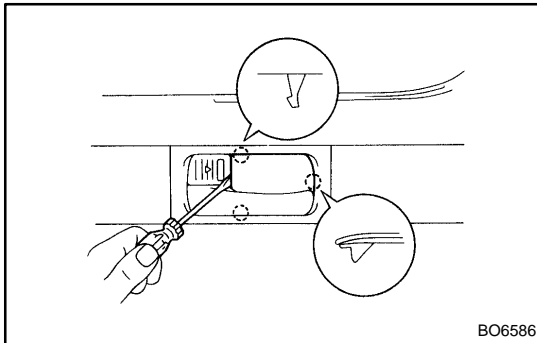
1. REMOVE ARMREST BASE PANE

- (a) Using a screwdriver, remove the clip.

HINT:

Tape the screwdriver tip before use.

- (b) Pull the panel forward and disconnect the connector.

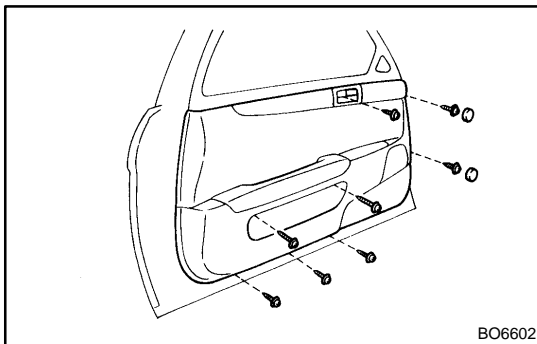


2. REMOVE DOOR INSIDE HANDLE BEZEL COVER

Using a screwdriver, pry outward the cover.

HINT:

Tape the screwdriver tip before use.



3. REMOVE DOOR TRIM

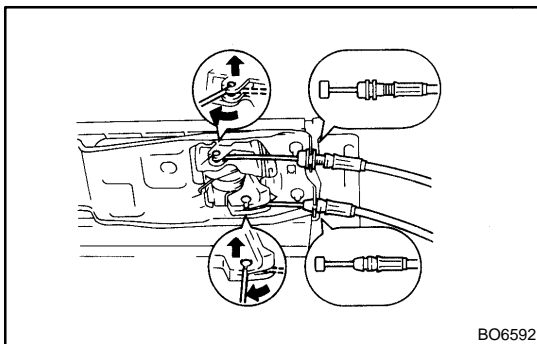
- (a) Remove the 2 caps and 8 screws.

- (b) Pass the screwdriver between the panel and the trim and remove clips.

NOTICE:

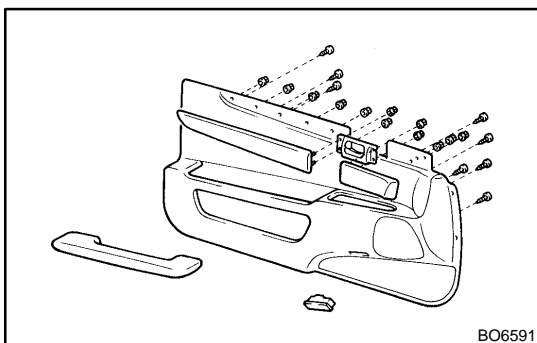
Do not scratch the panel with the screwdriver.

- (c) Remove the trim by pulling all of the trim.



- (d) Remove the 2 cables from the door inside handle.

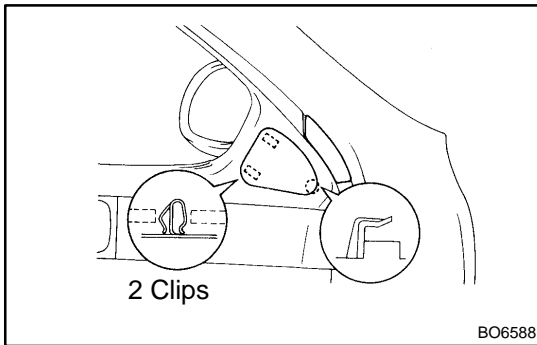
- (e) Disconnect the connector from the door courtesy light.



- (f) Remove the 12 nuts, the front door trim ornament and door inside handle.

- (g) Remove the armrest.

- (h) Remove the door courtesy light.

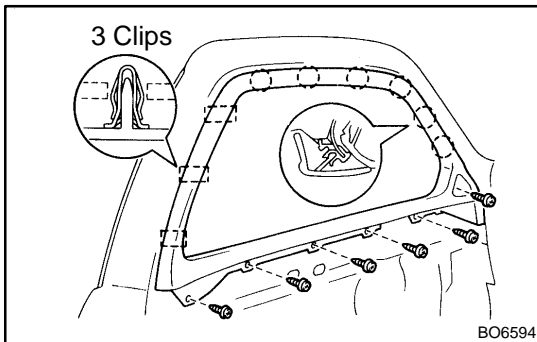


4. REMOVE DOOR SPEAKER GRILLE

Using a screwdriver, pry loose the 2 clips and remove the cover.

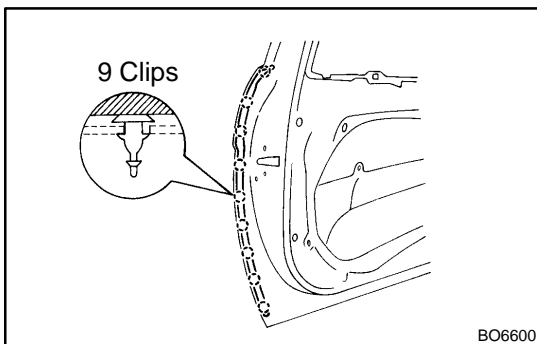
HINT:

Tape the screwdriver tip before use.



5. REMOVE DOOR TRIM UPPER PANEL

Remove the 6 screws and pry out the panel.

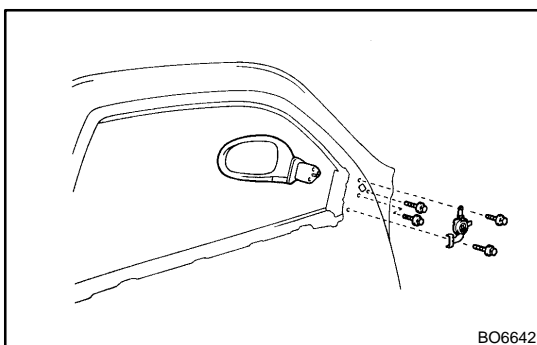


6. REMOVE FRONT DOOR WEATHERSTRIP

While pulling the weatherstrip by hand, remove the 9 clips using a clip remover.

HINT:

Do not pull strongly on the weatherstrip as it may tear.



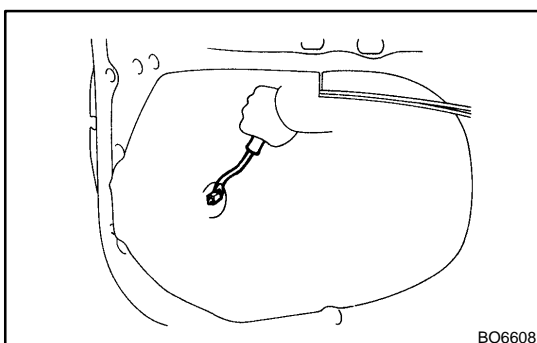
7. REMOVE OUTSIDE REAR VIEW MIRROR AND SPEAKER

(a) Remove the 2 bolts and speaker, disconnect the connector.

(b) Remove the 2 bolts and mirror, disconnect the connector.

8. REMOVE SPEAKER ASSEMBLY

Disconnect connectors from speaker assembly and remove speaker assembly with the 4 bolts.



9. REMOVE SCREW GROMMETS

Using a clip remover, remove the 2 grommets.

10. REMOVE SERVICE HOLE COVER

Remove the cover by pulling at the edge by hand.

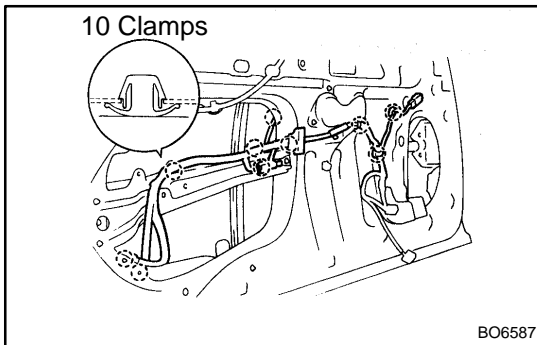
NOTICE:

Do not tear the cover.

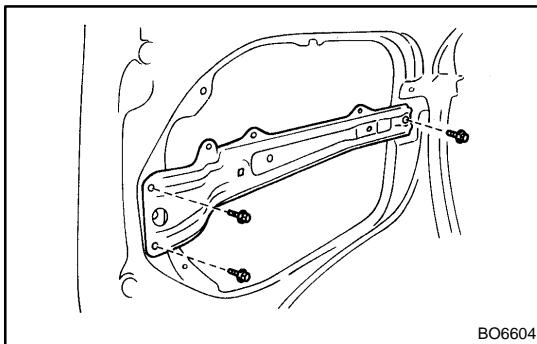
HINT:

At the time of reassembly, please refer to the following item.
Before installing the service hole cover, peel off the backing paper from the silencer.

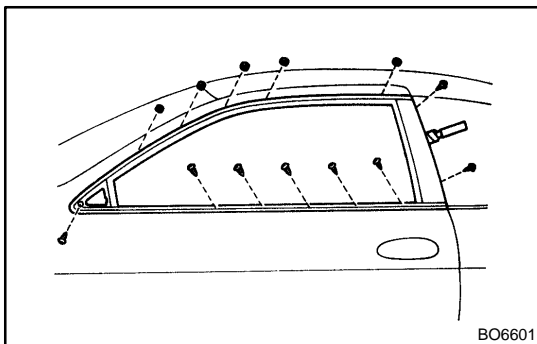
Seal the service hole cover with adhesive.

**11. DISCONNECT WIRE HARNESS FROM DOOR PANEL**

Using a clip remover, remove the wire harness clamps from the 10 position on the door panel.

**12. REMOVE DOOR INSIDE PANEL FRAME**

Remove the 3 bolts and frame.

**13. REMOVE FRONT DOOR BELT MOULDING**

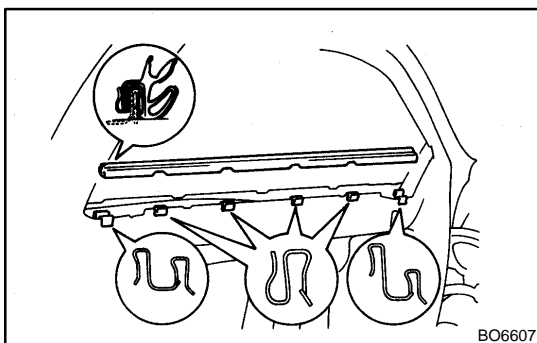
- Remove the 8 screws and 5 nuts.
- Using a scraper, remove the double-sided tape from the rear side.

HINT:

Tape the scraper tip before use.

HINT:

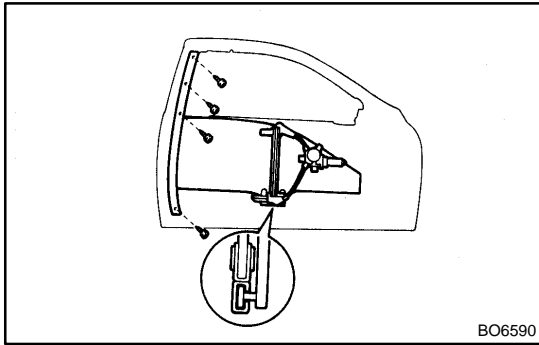
At the time of reassembly, please refer to the following item.
If the adhesive power of the tape is reduced, replaced it with new tape.

**14. REMOVE FRONT DOOR INNER WEATHERSTRIP**

- Put loose the clips from the edge of the panel and remove the belt moulding.
- Pass the claw of the clips into the upper panel hole and push the moulding onto the panel.

15. REMOVE FRONT GLASS GUIDE

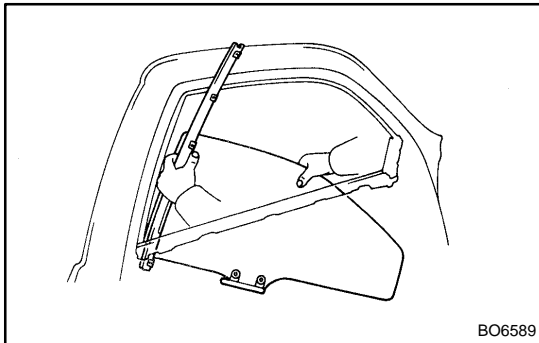
Remove the 3 screws and the guide.



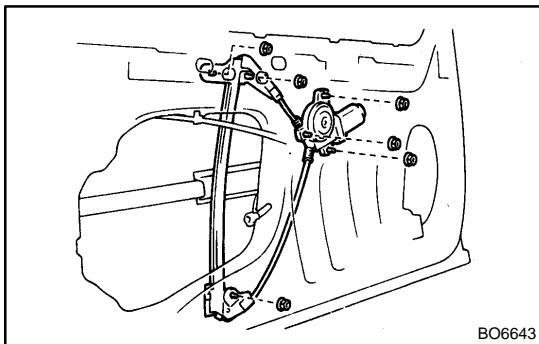
- 16. REMOVE REAR GLASS GUIDE AND DOOR GLASS**
- Remove the 4 screws from the guide.
 - Remove joining the window regulator and glass.
 - Pull the door glass with the guide out of the panel carefully.

HINT:

Do not remove the guide from the glass.

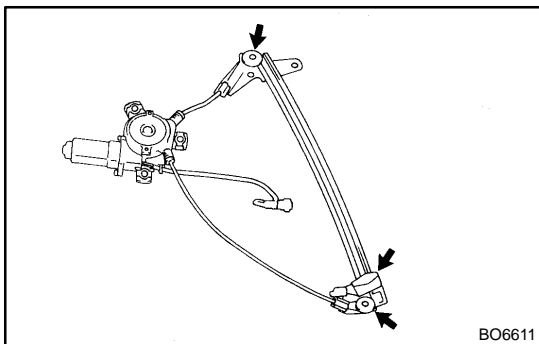


- 17. INSTALL GLASS GUIDE AND DOOR GLASS**
- Install the front glass guide with the 3 screws to the door panel.
 - Pass the rear glass guide with the door glass inside the door panel.
 - Install the glass to the front glass guide and regulator.
 - Install the rear glass guide with the 4 screw.



18. REMOVE WINDOW REGULATOR

- Remove the 6 nuts and regulator.
Torque: 5.4 N·m (55 kgf·cm, 48 in.-lbf)



HINT:

At the time of reassembly please refer to the following item.
Before installing parts, coat them with MP grease.

- Apply MP grease to the window regulator roller.
- Apply MP grease to the sliding surface of the door lock.
- Apply MP grease to the door glass guide rollers.

19. REMOVE DOOR LOCK

- Disconnect the 2 links from the outside handle and key cylinder.
- Disconnect the connector.
- Using a torx wrench, remove the 3 screws and door lock.
Torque: 5.4 N·m (55 kgf·cm, 48 in.-lbf)

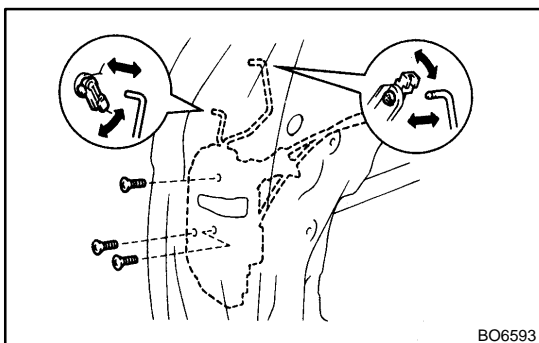
HINT:

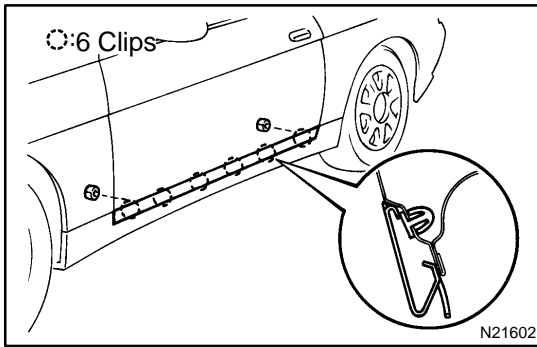
At the time of reassembly, please refer to the following item.
After installing the headlight, adjust the light aiming.

Part No. 08833-00070, THREE BONED 1324 or equivalent

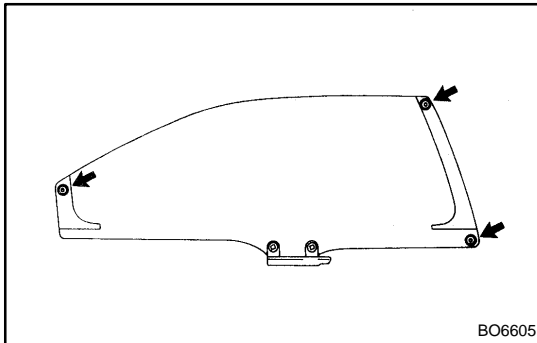
20. REMOVE OUTSIDE HANDLE AND KEY CYLINDER

- Disconnect the connector from key cylinder.
- Remove the 3 bolts, key cylinder and outside handle.



**21. REMOVE SIDE PROTECTION MOULDING**

- (a) Remove the 2 nuts.
- (b) Pry loosen clips remove the moulding onto the panel.

**HINT:**

At the time of reassembly, please refer to the following item.
Pass the top of the clips into the panel hole and tap the moulding onto the panel.