

INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas.

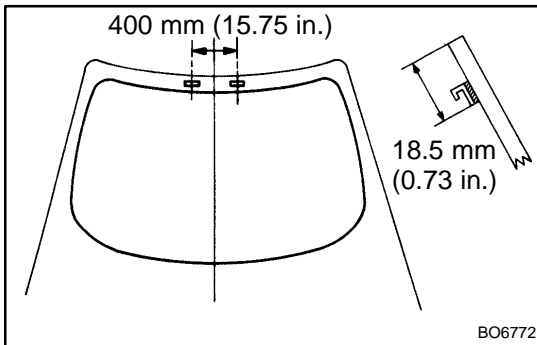
HINT:

Leave a little urethane layer on the body.

- (b) Clean the cutting surface of the urethane gum with a piece of shop rag saturated in cleaner.

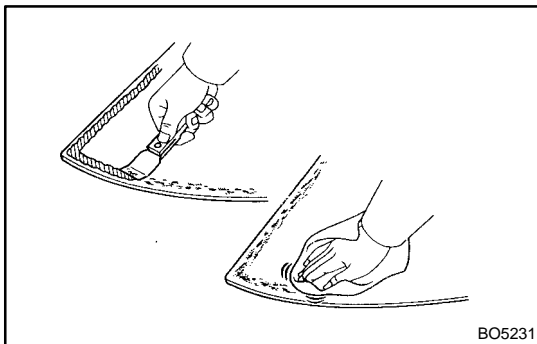
HINT:

Even if all the urethane has been removed, clean the body.



2. IF NECESSARY, REPLACE DAMAGED STOPPER AND MOULDING

- (a) Install the new stoppers as shown.
(b) Install the new moulding.



3. CLEAN REMOVED GLASS

- (a) Using a scraper, cut away any adhesive remaining on the glass.

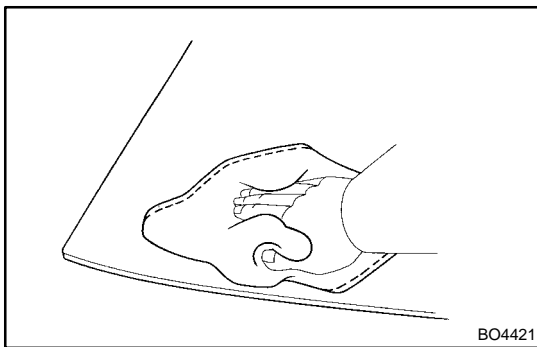
NOTICE:

Do not damage the spacers.

- (b) Clean the glass with a cleaner.

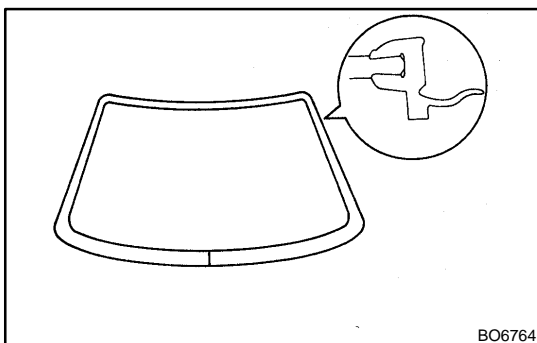
NOTICE:

Do not touch the glass after cleaning it.



4. CLEAN CONTACT SURFACE OF GLASS

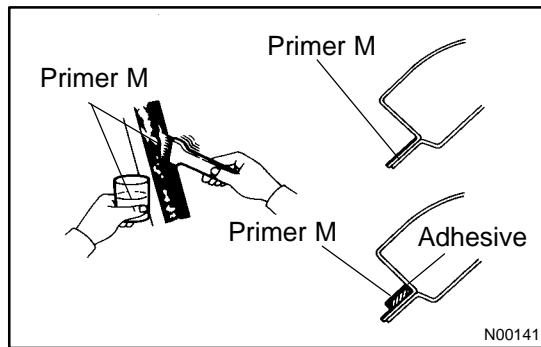
Using a cleaner, clean the contact surface and the glass run.



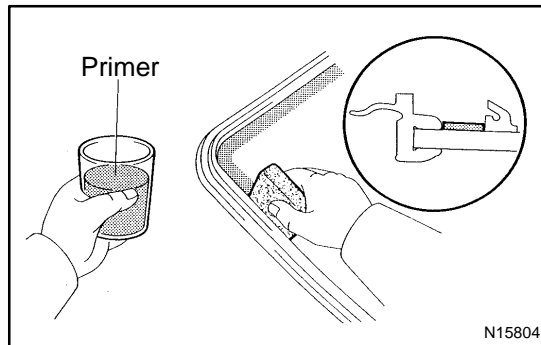
5. INSTALL BACK WINDOW MOULDING

- (a) Coat the edge of the glass with primer.
(b) Coat the moulding with adhesive on all contact surfaces.
(c) Install the moulding.
(d) Use the scraper to remove any excess or protruding adhesive.

Part No. 08833-00030



6. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"



7. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

8. MIX ADHESIVE COATING

9. APPLY ADHESIVE

- (a) Cut off the tip of the cartridge nozzle to make 5 mm (0.20 in.) in diameter. Fill the cartridge with adhesive.

Part No. 08850-00801 or equivalent

- (b) Load the cartridge into the sealer gun.

- (c) Coat the glass with adhesive on all contact surfaces as shown.

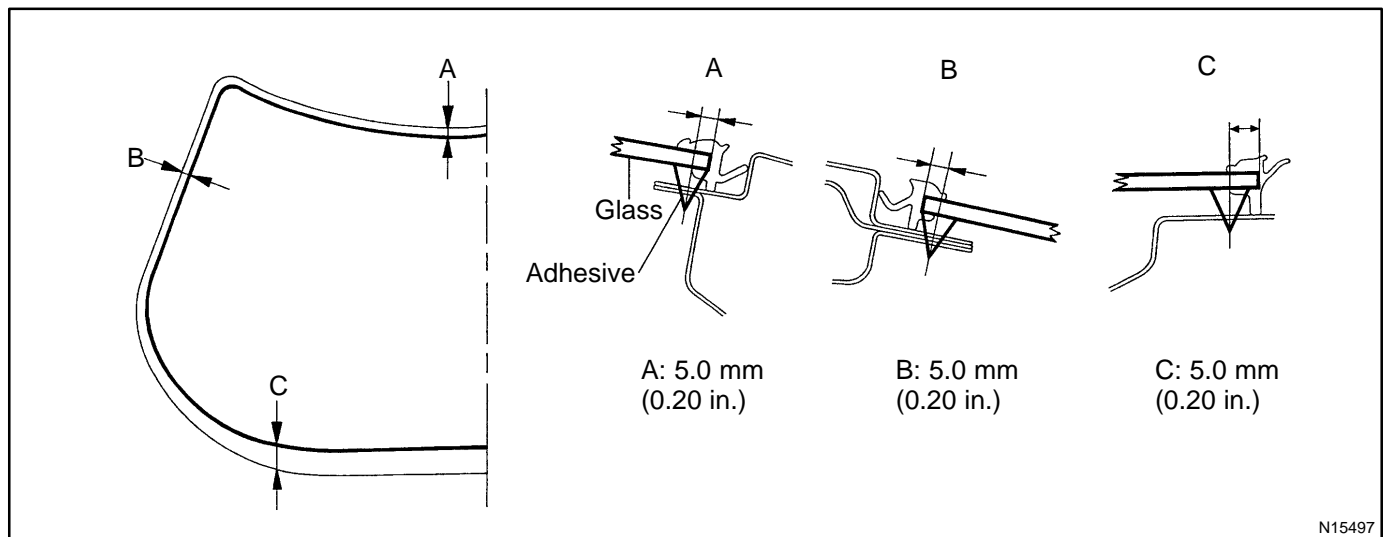
Adhesive height:

If adhesive remains on body

3.5 – 5.0 mm (0.138 – 0.197 in.)

If no adhesive remains on body

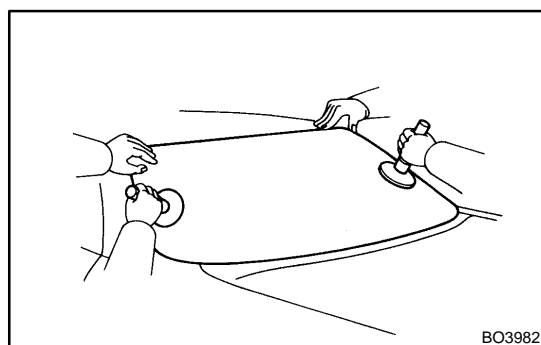
8 – 10 mm (0.31 – 0.39 in.)



A: 5.0 mm
(0.20 in.)

B: 5.0 mm
(0.20 in.)

C: 5.0 mm
(0.20 in.)



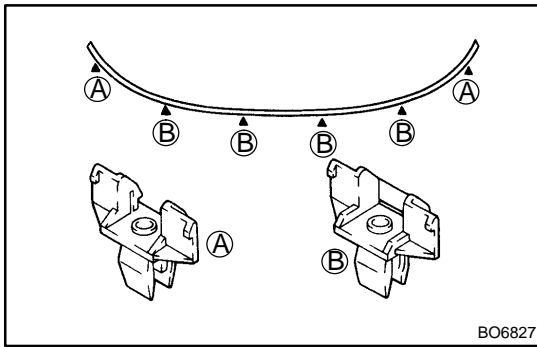
10. INSTALL GLASS

- (a) Position the glass so that the reference marks are lined up, and press in gently along the rim.
(b) Use a spatula to remove any excess protruding adhesive.
(c) Fasten glass securely until the adhesive sets for about 24 hours.

11. INSPECT FOR LEAKS AND REPAIR

- (a) Do a leak test after the hardening time has elapsed.
(b) Seal any leak with auto glass sealer.

Part No. 08833-00030 or equivalent

**12. INSTALL BACK WINDOW LOWER MOULDING****13. INSTALL THESE PARTS:**

- (a) Luggage compartment door
- (b) Package tray trim
- (c) Roof side inner garnish
- (d) Rear seat cushion and seatback