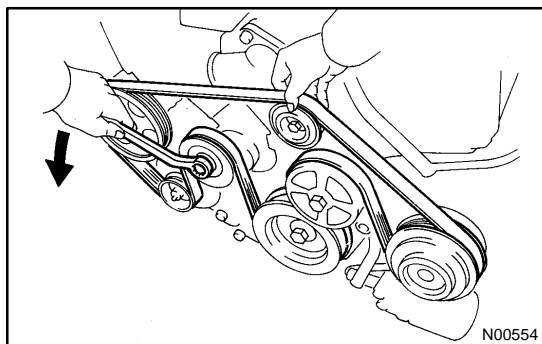


REMOVAL

1. SC 300:

REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner clockwise, and remove the drive belt.



2. SC 400:

REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and remove the drive belt.