

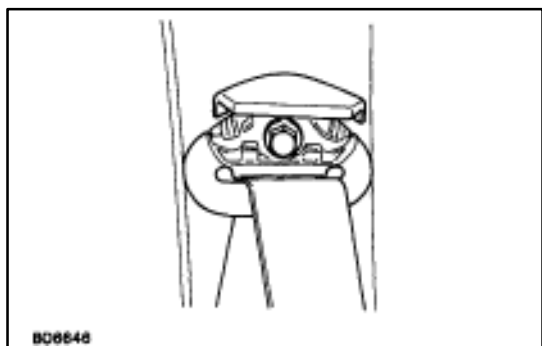
Front Seat Belt

REMOVAL OF FRONT SEAT BELT

(See page [BO-70](#))

1. REMOVE FOLLOWING PARTS:

- (a) Front seat
- (b) Rear seat cushion and seat back
- (c) Front pillar garnish
- (d) Quater trim and roof side inner garnish

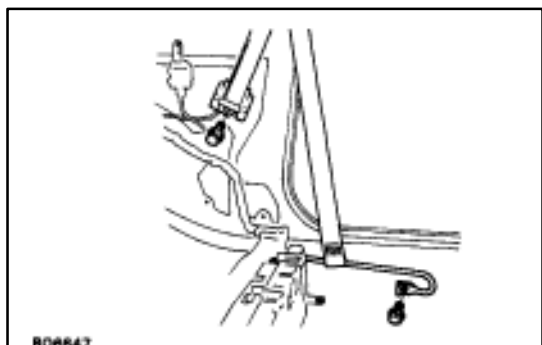


2. REMOVE FRONT SEAT OUTER BELT

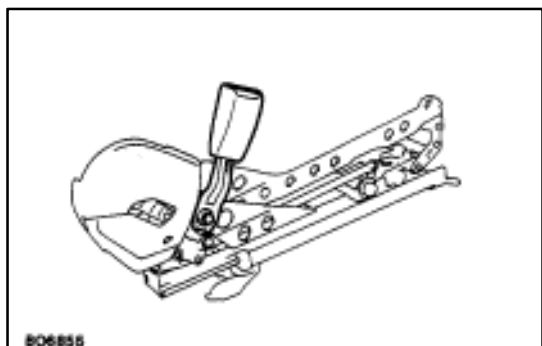
- (a) Using a screwdriver, pry out the front seat belt anchor bolt cover.

HINT: Tape the screwdriver tip before use.

- (b) Remove the front seat belt anchor bolt.



- (c) Disconnect the connector.
- (d) Remove two bolts and the outer belt.



3. REMOVE FRONT SEAT INNER BELT

- (a) Disconnect the connector.
- (b) Remove a nut and the inner belt.

INSTALLATION OF FRONT SEAT BELT

(See page [BO-70](#))

1. INSTALL FRONT SEAT INNER BELT

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

2. INSTALL FRONT SEAT OUTER BELT

Torque:

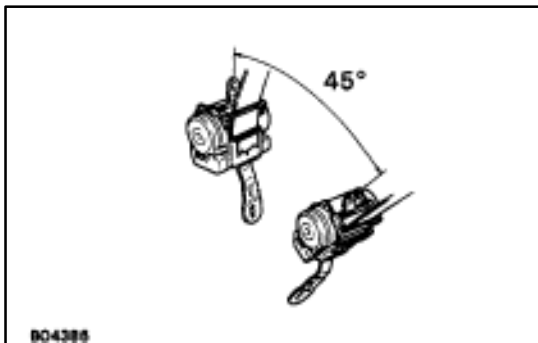
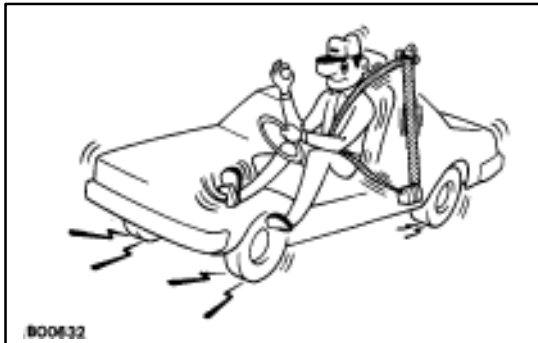
Retractor bolt 43 N·m (440 kgf·cm, 32 ft·lbf)

Anchor bolt 43 N·m (440 kgf·cm, 32 ft·lbf)

HINT: After installing the anchor bolt, check that the anchor turns smoothly.

3. INSTALL FOLLOWING PARTS:

- (a) Quarter trim and roof side inner garnish
- (b) Front pillar garnish
- (c) Rear seat cushion and seat back
- (d) Front seat



INSPECTION OF FRONT SEAT BELT

[Emergency Locking Retractor (ELR) Type]

1. RUNNING TEST (IN SAFE AREA)

- (a) Fasten the front seat belt.
- (b) Drive the car at 10 mph (16 km/h) and make a very hard stop.
- (c) Check that the belt is locked and cannot be extended at this time.

HINT: Conduct this test in a safe area. If the belt does not lock, remove the belt mechanism assembly and conduct the following static check. Also, whenever installing a new belt assembly, verify the proper operation before installation.

2. STATIC TEST

- (a) Remove the locking retractor assembly.
- (b) Tilt the retractor slowly.
- (c) Verify that the belt can be pulled out at a tilt of 15 degrees or less, and cannot be pulled out at over 45 degrees of tilt.

If a problem is found, replace the assembly.