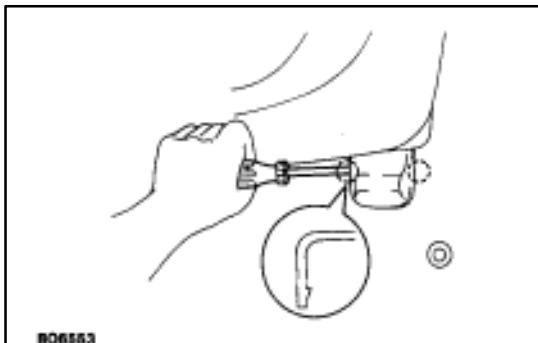
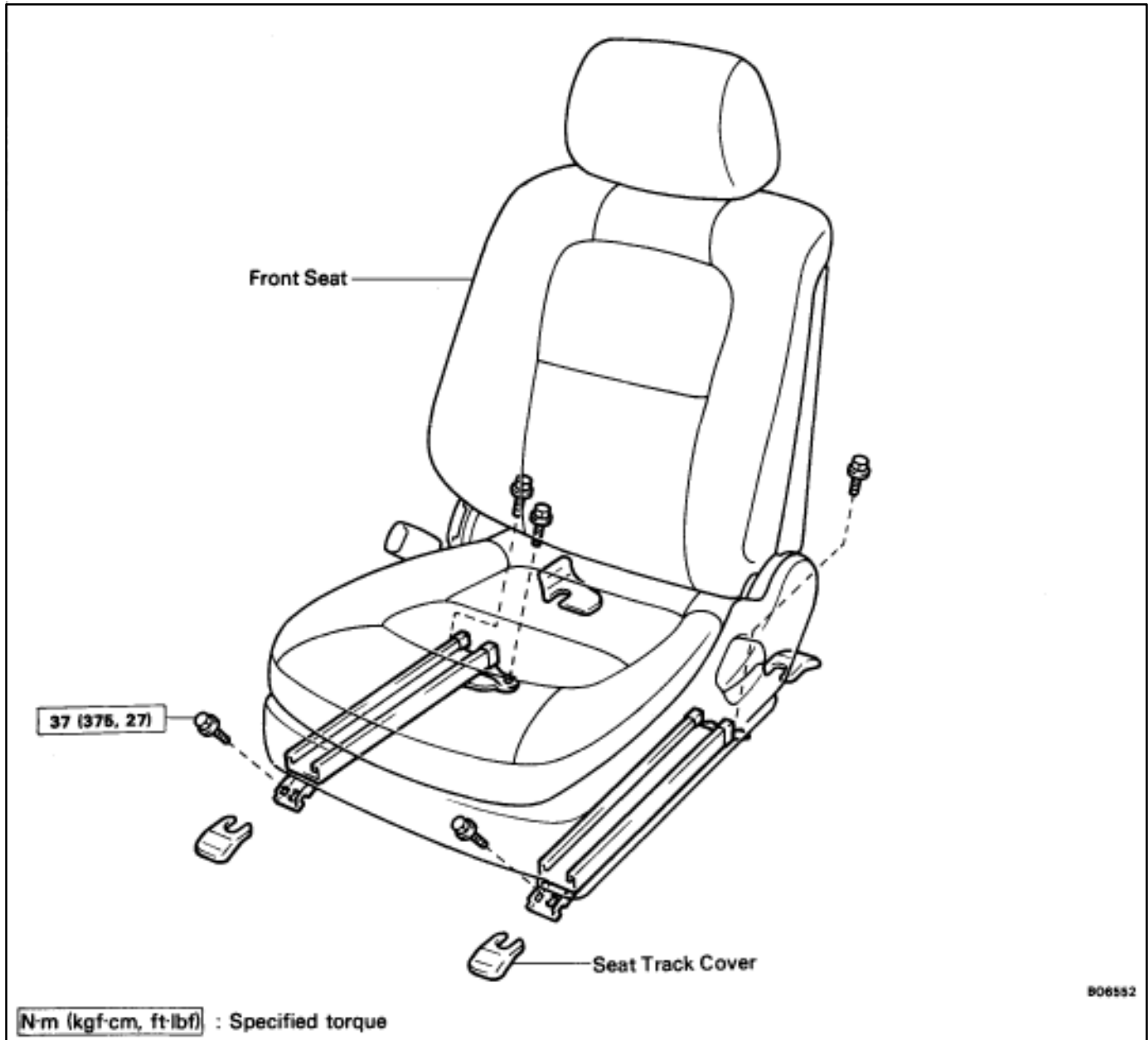


# SEAT

## Front Seat

### REMOVAL OF FRONT SEAT



#### 1. REMOVE HEADREST

While pushing the lock button, pull up the headrest to remove it.

#### 2. REMOVE SEAT TRACK COVERS

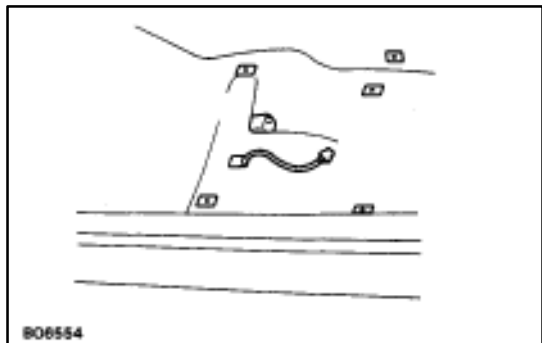
Using a screwdriver, pry out three covers.

HINT: Tape the screwdriver tip before use.

#### 3. REMOVE SEAT TRACK COVER (Rear inner side)

(a) Lift up the rear part of the cover.

(b) Pull the cover straight back-wards.

**4. REMOVE FRONT SEAT**

- (a) Remove five bolts.
- (b) Disconnect the connector.

**INSTALLATION OF FRONT SEAT**

(See page [BO-58](#))

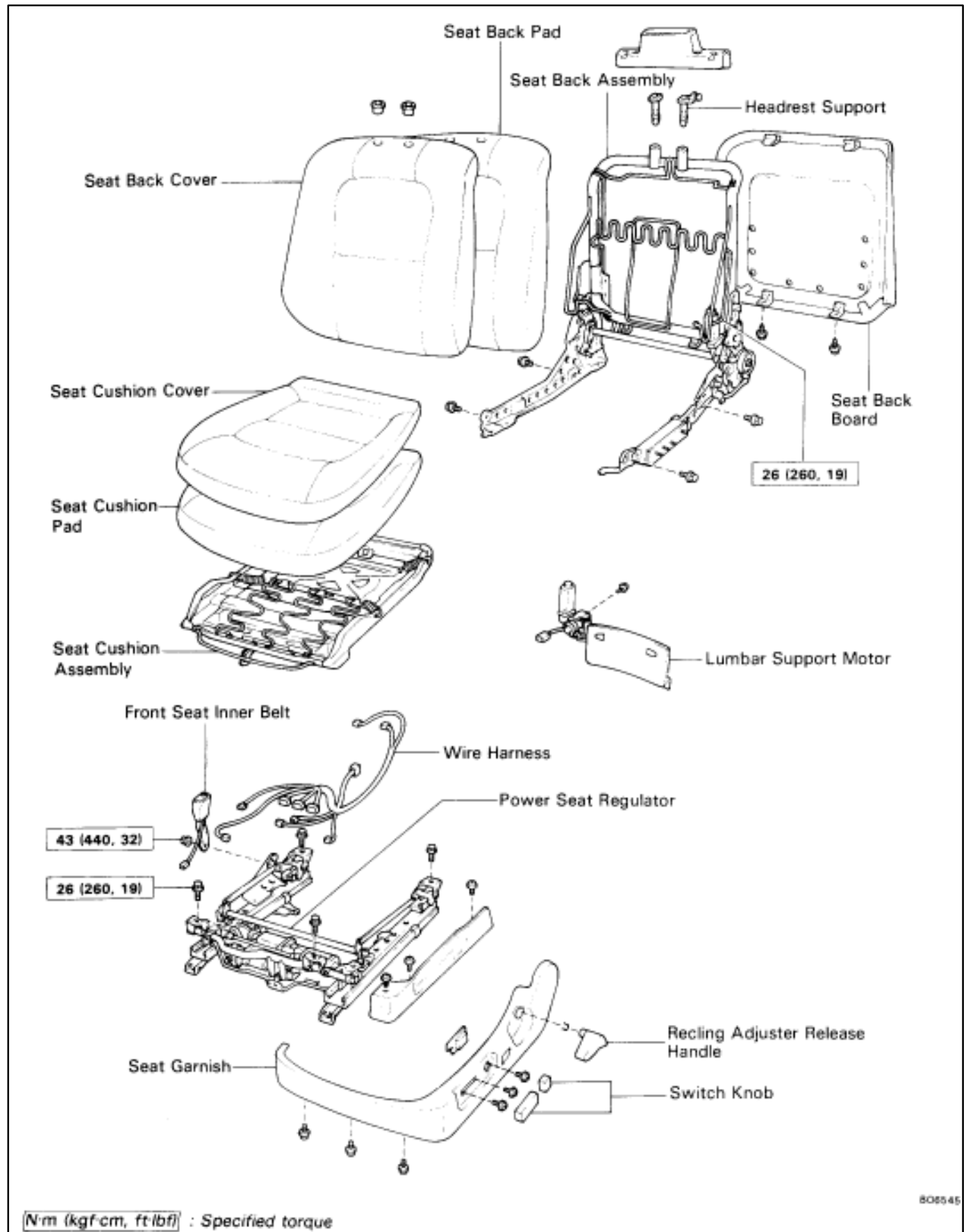
**1. INSTALL HEADREST TO SEAT****2. INSTALL FRONT SEAT**

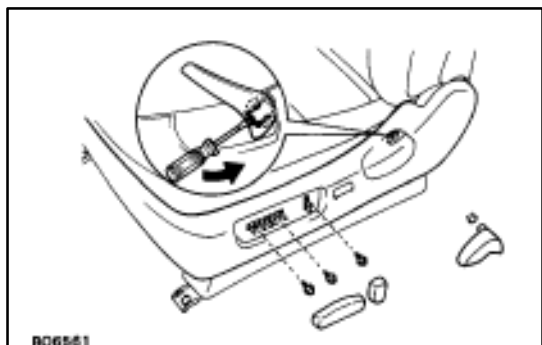
- (a) Connect the connector.
- (b) Install five bolts.

**Torque:** 37 N·m (375 kgf·cm, 27 ft·lbf)

**3. CHECK SEAT ADJUSTER PROPER OPERATION****4. INSTALL SEAT TRACK COVERS**

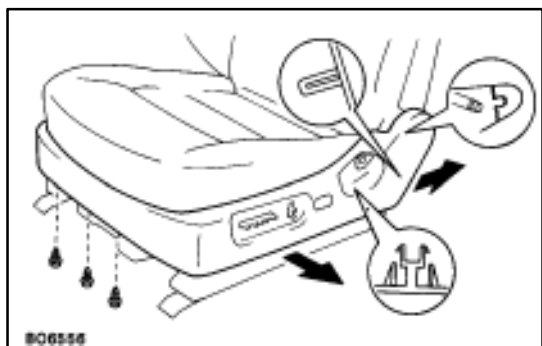
## DISASSEMBLY OF FRONT SEAT



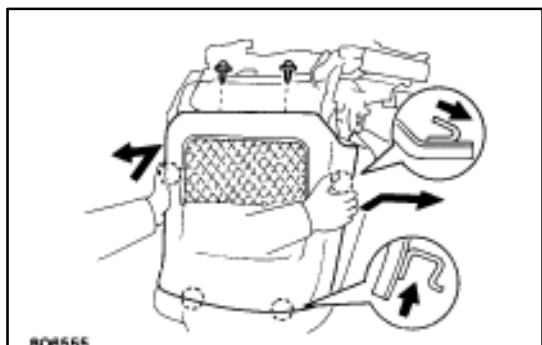


### 1. REMOVE SEAT GARNISH

- (a) Using a screwdriver, pull out the snap ring and remove the handle.
- (b) Using a screwdriver, remove two switch knobs.  
HINT: Tape the screwdriver tip before use.
- (c) Remove three screws.

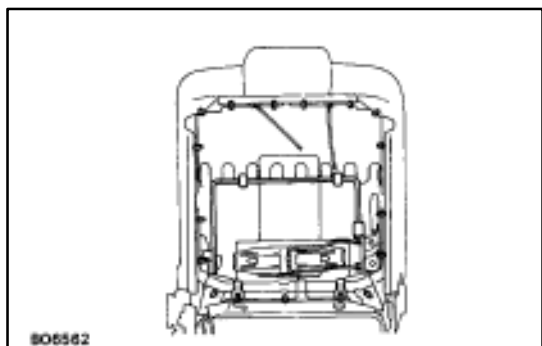


- (d) Remove three screws from the seat lower side.
- (e) Remove the garnish as shown.
- (f) Disconnect the connector.



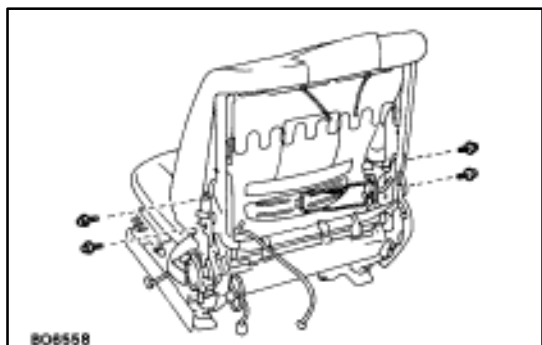
### 2. REMOVE SEAT BACK BOARD

- (a) Remove two screws.
- (b) Push the board as shown with your hands.
- (c) Slide the board upward to remove it.

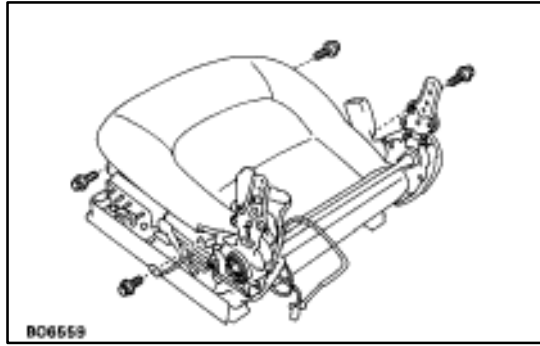


### 3. REMOVE SEAT BACK ASSEMBLY

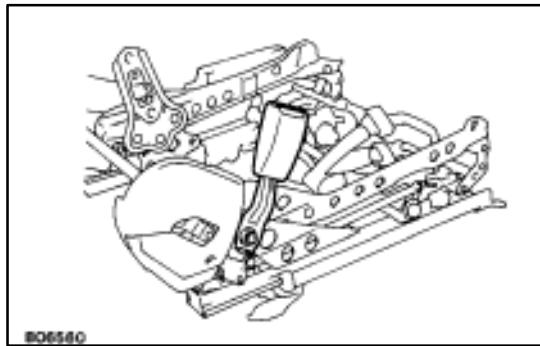
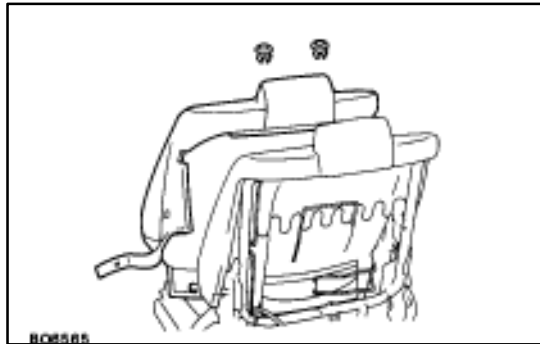
- (a) Using the screwdriver, remove the hog rings and disconnect the hooks from the seat bank.
- (b) Disconnect wire harness clamp.
- (c) Disconnect the connector.



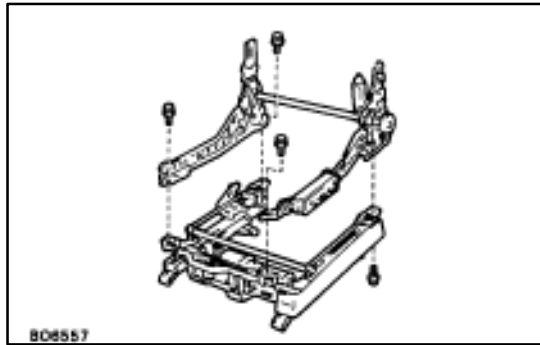
- (d) Remove four bolts and the seat back assembly.  
HINT: Do not damage the wire harness or connectors.

**4. REMOVE SEAT CUSHION ASSEMBLY**

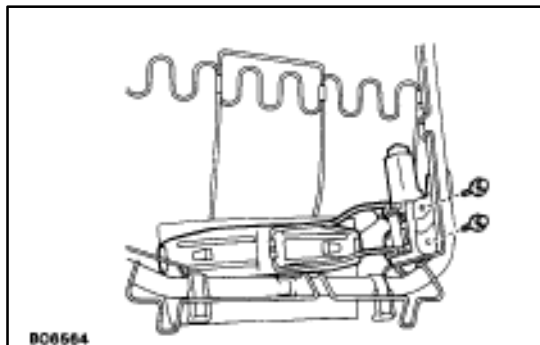
- (a) Remove four bolts.
- (b) Disconnect the connectors.
- (c) Remove the seat cushion assembly.

**5. REMOVE FRONT SEAT INNER BELT****6. REMOVE SEAT BACK COVER**

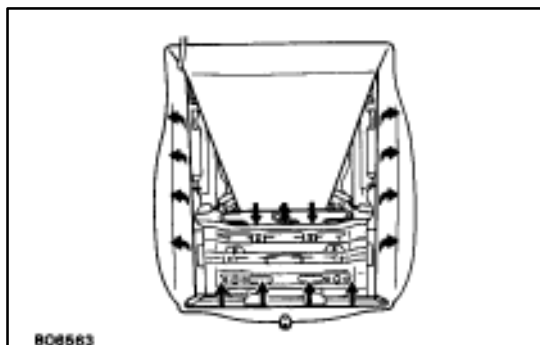
- (a) Remove headrest grommet.
- (b) Peel the seat back cover away from around the seat back cushion.

**7. REMOVE SEAT TRUCK**

Remove four bolts and the seat truck.

**8. REMOVE LUMBER SUPPORT MOTOR**

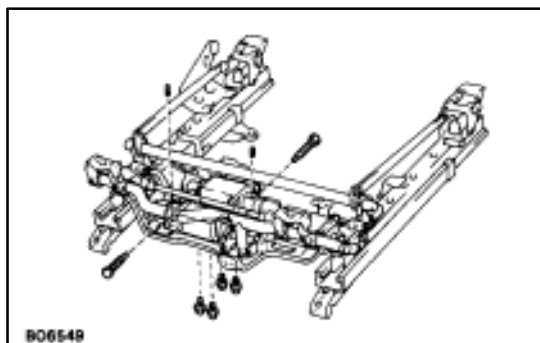
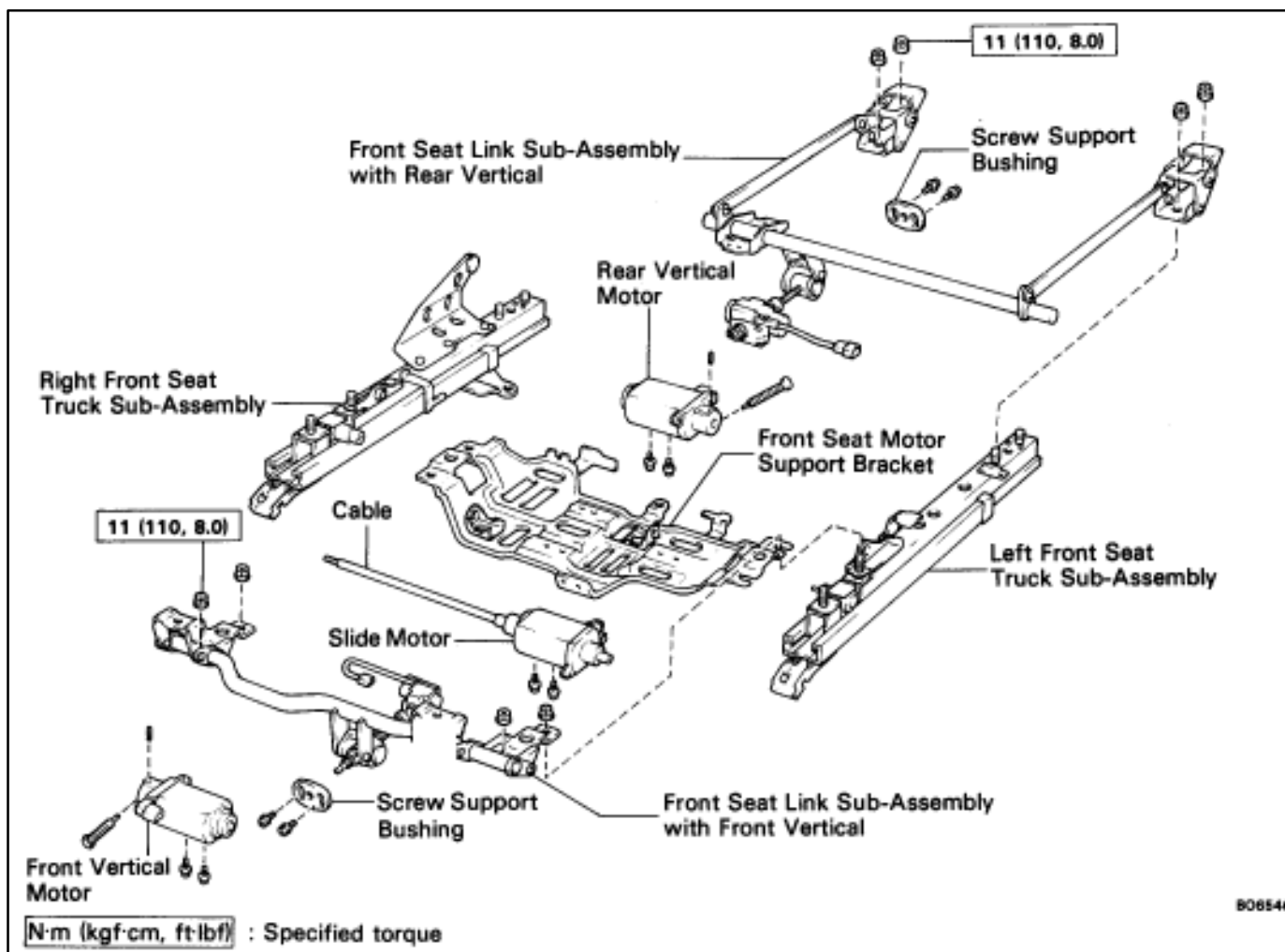
Remove two bolts and the motor.



## 9. REMOVE SEAT CUSHION COVER

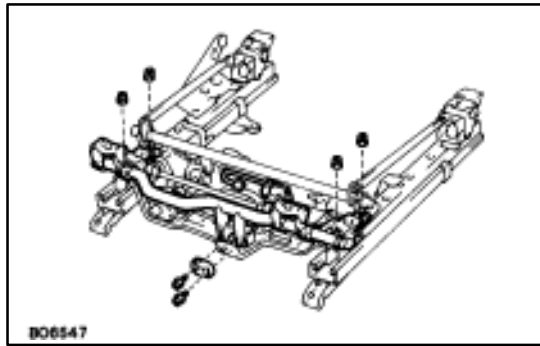
Peel the seat cushion cover away from around the edge of the seat cushion.

# DISASSEMBLY OF POWER SEAT REGULATOR

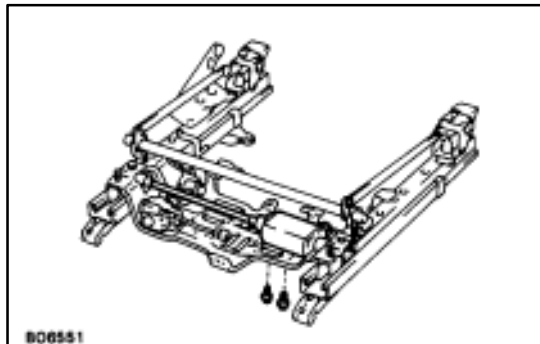


## 1. REMOVE FRONT AND REAR VERTICAL MOTOR

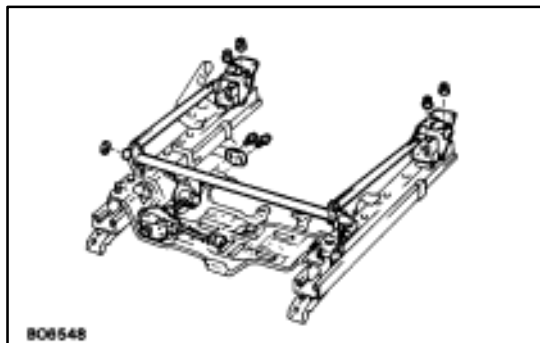
Remove eight screws and vertical motors.



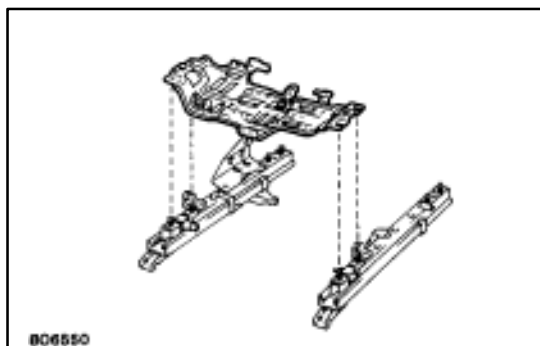
2. **REMOVE FRONT SEAT LINK WITH FRONT VERTICAL**
  - (a) Remove two screws and the screw support bushing.
  - (b) Remove four nuts and the link.



3. **REMOVE SLIDE MOTOR**
  - (a) Remove two screws and the motor.
  - (b) Remove the cable.



4. **REMOVE FRONT SEAT LINK WITH REAR VERTICAL**
  - (a) Remove two screws and the screw support bushing.
  - (b) Remove snap ring from the link.
  - (c) Remove four nuts and the link.



5. **REMOVE FRONT SEAT MOTOR SUPPORT BRACKET**

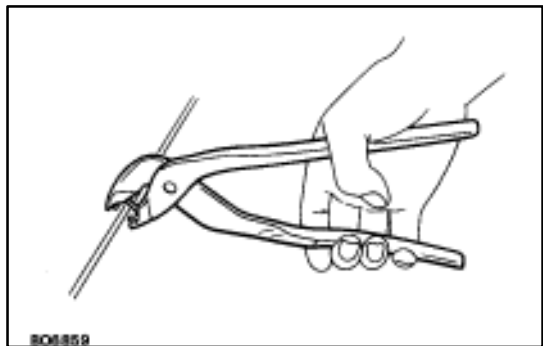
Remove the bracket from the front seat truck.

## ASSEMBLY OF POWER SEAT REGULATOR

(See page [BO-63](#))

### INSTALL SLIDE AND VERTICAL MOTOR

For installation follow the removal procedure in reverse.



## ASSEMBLY OF FRONT SEAT

(See page [BO-63](#))

**ASSEMBLE FRONT SEAT PARTS BY FOLLOWING DIS-  
ASSEMBLY SEQUENCE IN REVERSE**

**HINT:**

- Using hog ring pliers, install the new hog ring.
- Before installing the reclining adjuster, align the matchmarks.
- If creases occur in the front seat, stretch out the creases by heating them with a dryer, etc.

If the creases still cannot be removed, spray them lightly with a vaporizer before applying the hair dry again.