

## PREPARATION EQUIPMENT

Part Name	Note
Clip remover	–
Torque wrench	–
Hexagon wrench	–
Torx driver	–
Hog ring pliers	–
Tape	For applying to the tip of the tools to avoid scratching parts or painted surfaces of the body
Double-stick tape	–
Adhesive tape	For applying to the body surfaces around the parts to avoid scratching painted surface
Instant adhesive	–
Adhesive	–
Cleaner	–
Knife	–
Shop rag	–
Sealer gun	–
Brush	–
Putty spatula	–
Glass plate or like object	For mixing the adhesive on
Wooden block or like object	For tying both piano wire ends
Plastic sheet	For placing between the piano wire and the safety pad to avoid scratching the safety pad

## LUBRICANT

Item	Capacity			Classification
	Liters	US qts	Imp. qts	
MP grease	–	–	–	–

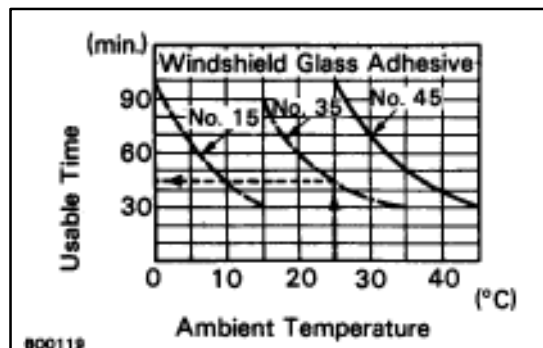
## SSM (SPECIAL SERVICE MATERIALS)

Part Name	Part No.	Use etc.
Windshield glass adhesive set No. 15	08850-00070	Contents of set: Main agent 500 g (17.64 oz.) Hardening agent 75 g (2.65 oz.) Primer G [for glass] 20 g (0.71 oz.) Primer M [for body] 20 g (0.71 oz.) Sponge for applying primer Piano wire 0.6 mm dia. X 1 m (0.024 in. dia. X 39.37 in.) Cartridge
Windshield glass adhesive set No. 35	08850-00080	
Windshield glass adhesive set No. 45	08850-00090	
Auto glass sealer	08833-00030 or equivalent	—

Ambient temperature	Part No.	Part name
0 – 15°C (32 – 59°F)	08850-00070	Windshield glass adhesive set No. 15
15 – 35°C (59 – 95°F)	08850-00080	Windshield glass adhesive set No. 35
35 – 45°C (95 – 113°F)	08850-00090	Windshield glass adhesive set No. 45

### 1. CHOOSE SUITABLE ADHESIVE SET

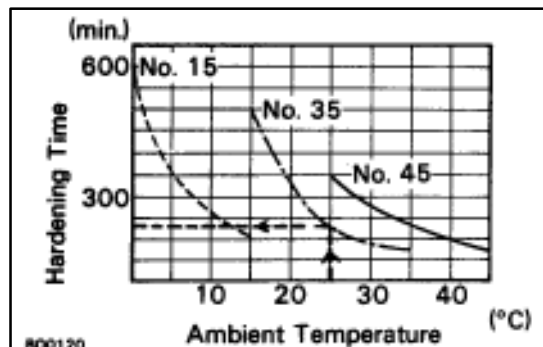
Use an adhesive set suitable for the ambient temperature.



### 2. CHECK ADHESIVE USABLE TIME

After mixing main and hardening agents, finish glass installation within the specified time as shown.

Example: For glass installation in an ambient temperature of 25°C (77°F), apply adhesive set No. 35 within 45 minutes.



### 3. CHECK ADHESIVE HARDENING TIME

After main and hardening agents are mixed, leak tests should be made only after the hardening time has elapsed.

Example: The hardening time for adhesive set No. 35 with an ambient temperature of 25°C (77°F) is 2 1/2 hours.

**NOTICE: Do not drive the vehicle until at least double the hardening time has elapsed.**