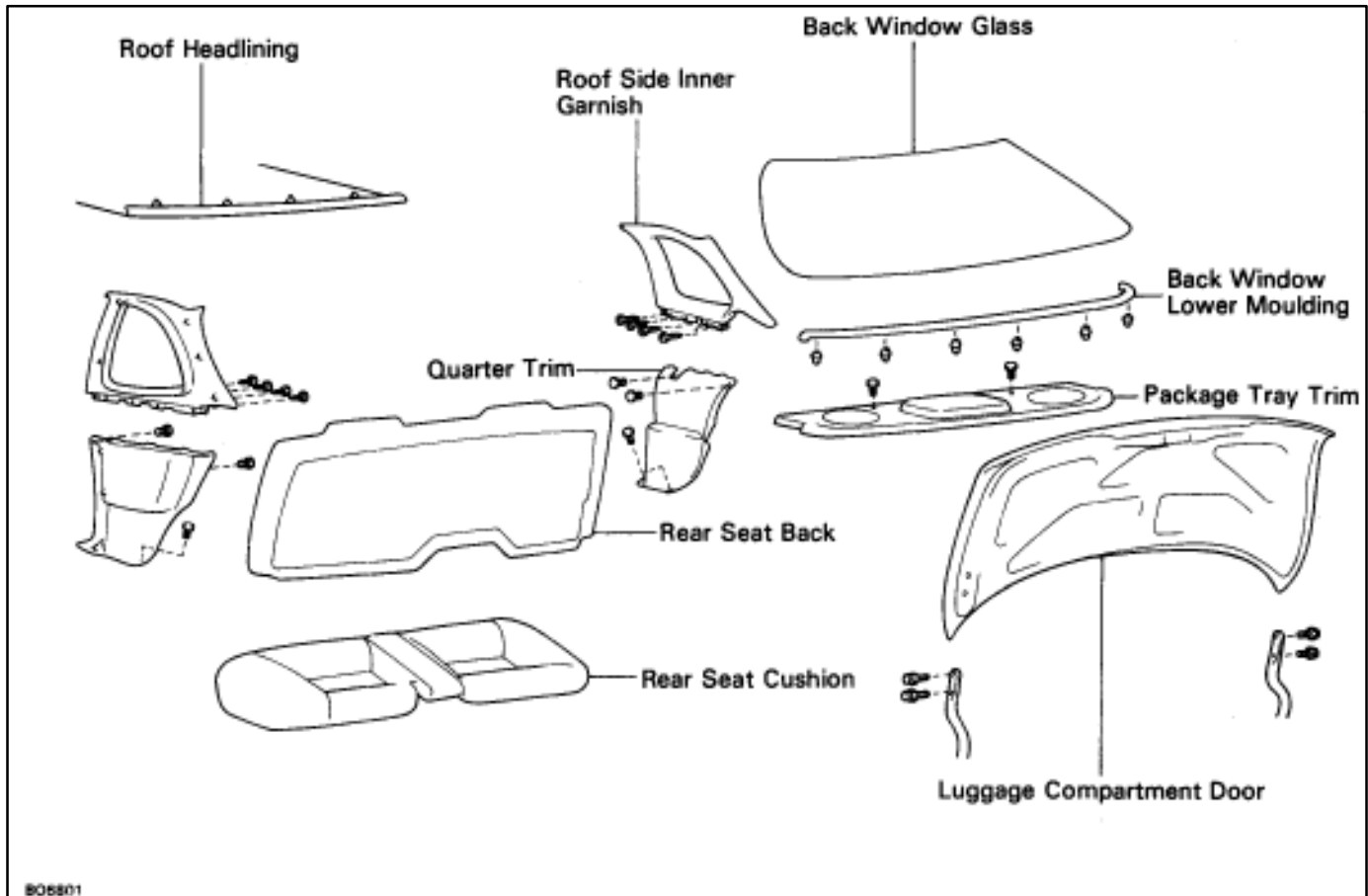


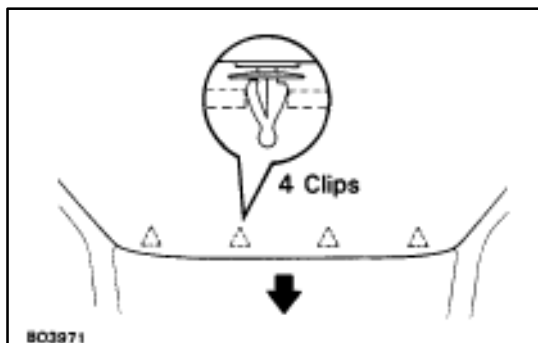
BACK WINDOW GLASS COMPONENTS



REMOVAL OF BACK WINDOW GLASS

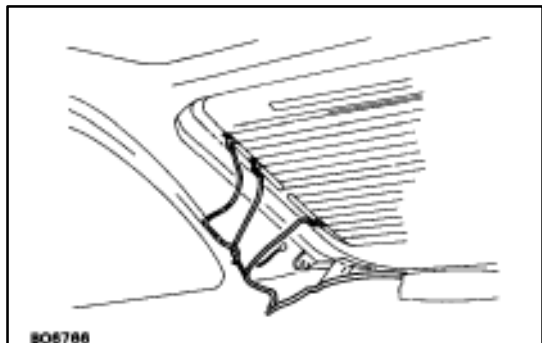
1. REMOVE FOLLOWING PARTS:

- Rear seat back and cushion
- Roof side inner garnish
- Package tray trim
- Back window lower moulding
- Luggage compartment door



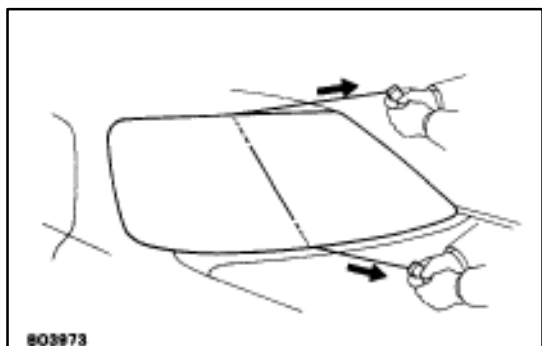
2. DISCONNECT REAR SIDE OF ROOF HEADLINING

Pull out the rear end of roof headlining with your hand and disconnect it.



3. DISCONNECT CONNECTORS ON BACK WINDOW GLASS

Disconnect three connectors on the glass.



4. REMOVE BACK WINDOW GLASS

(a) Push the piano wire through from the interior.

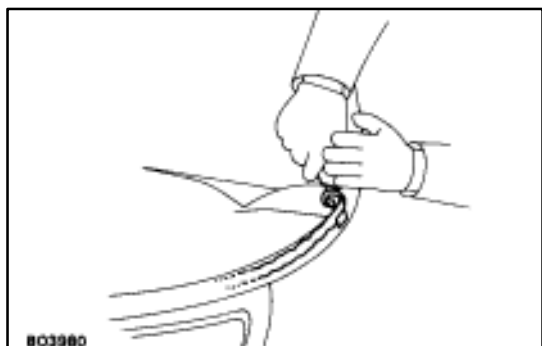
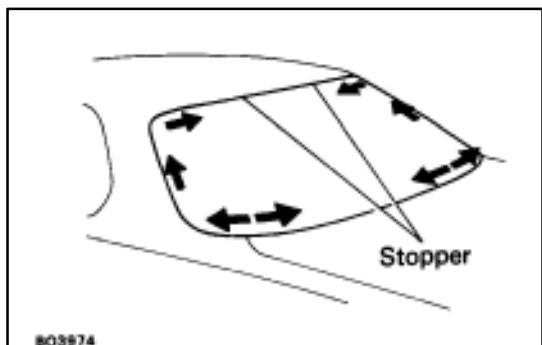
(b) Tie both wire ends to a wooden block.

HINT: Apply adhesive tape to the outer surface to keep the surface from being scratched.

(c) Cut the adhesive by pulling the piano wire around it.

HINT: Do not damage the two stopper with the wire.

(d) Remove the glass.



INSTALLATION OF BACK WINDOW GLASS ASSEMBLY

(See page [BO-54](#))

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

(a) Using a knife, cut away any rough areas.

HINT: Leave a little urethane layer on the body.

(b) Clean the cutting surface of the urethane gum with a piece of shop rag saturated in cleaner.

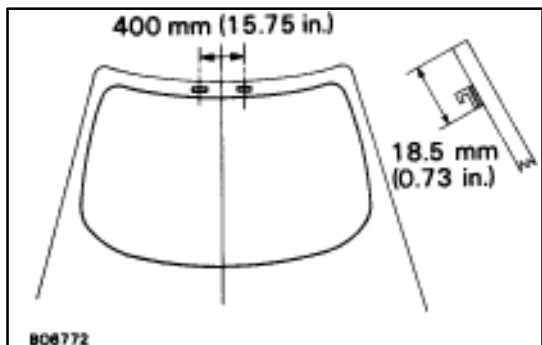
HINT: Even if all the urethane has been removed, clean the body.

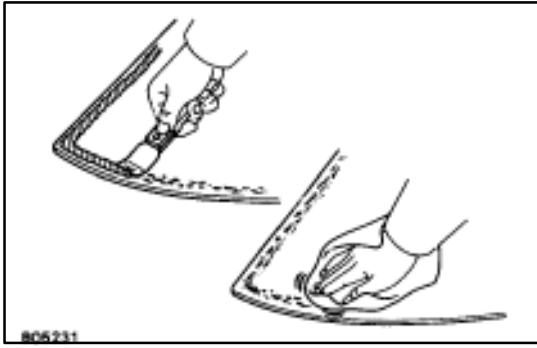
2. IF NECESSARY, REPLACE DAMAGED STOPPER AND MOULDING

(a) Install the new stoppers as shown.

(b) Install the new moulding.

(See page [BO-101](#))





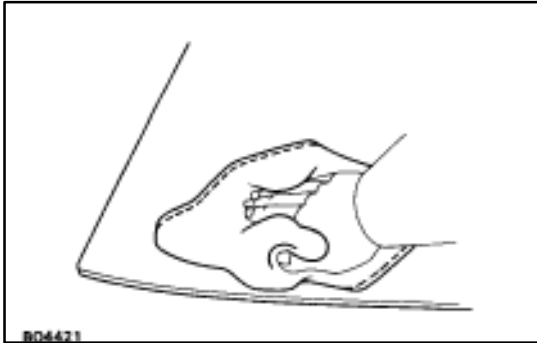
3. CLEAN REMOVED GLASS

- (a) using a scraper, cut away any adhesive remaining on the glass.

HINT: Do not damage the spacers.

- (b) Clean the glass with a cleaner.

NOTICE: Do not touch the glass after cleaning it.

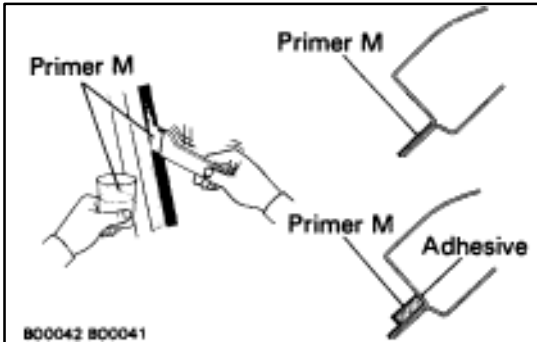


4. CLEAN CONTACT SURFACE OF GLASS

Using cleaner, clean the contact surface and the glass rim.

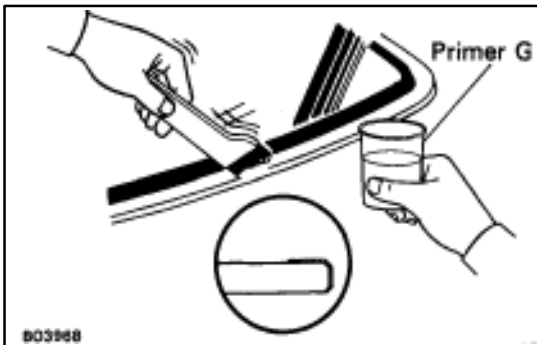
5. INSTALL BACK WINDOW MOULDING

(See page [BO-99](#))



6. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

(See step 9 on page [BO-49](#))



7. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

(See step 10 on page [BO-49](#))

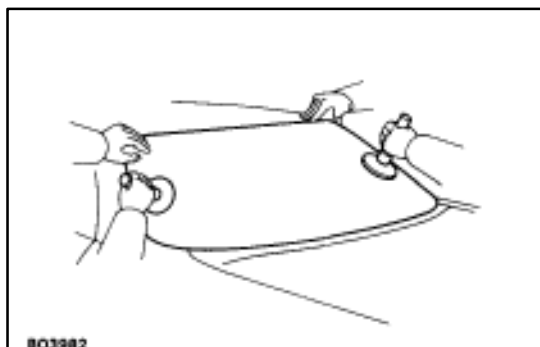
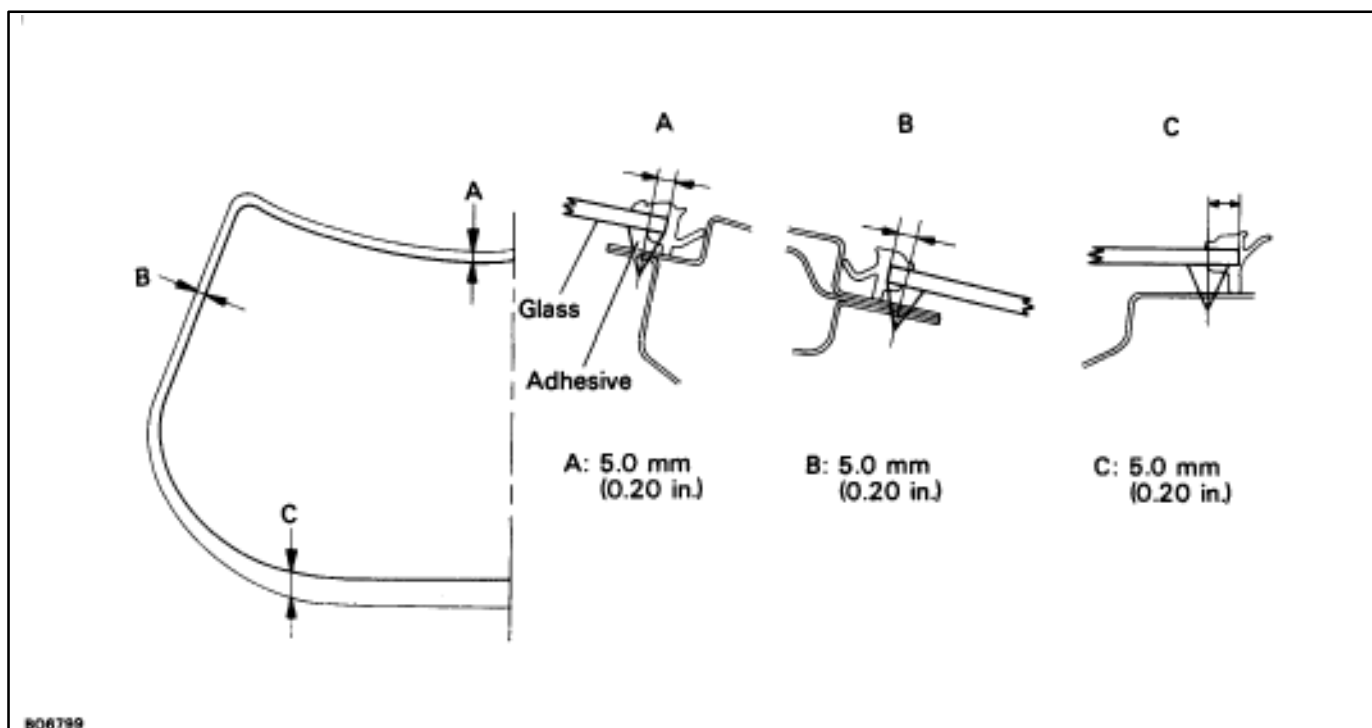
8. MIX ADHESIVE COATING

(See step 11 on page [BO-49](#))

9. APPLY ADHESIVE

- (a) Cut off the tip of the cartridge nozzle to make a hole 5 mm (0.20 in.) in diameter. Fill the cartridge with adhesive.
- (b) Load the cartridge into the sealer gun.
- (c) Coat the glass with adhesive on all contact surfaces as shown.

Adhesive height: If adhesive remains on body
3.5–5.0 mm (0.138–0.197 in.)
If no adhesive remains on body
8–10 mm (0.31–0.39 in.)



10. INSTALL GLASS

- Position the glass so that the reference marks are lined up, and press in gently along the rim.
- Use a spatula to remove any excess protruding adhesive.
- Fasten glass securely until the adhesive sets for about 24 hours.

11. INSPECT FOR LEAKS AND REPAIR

- Perform a leak test after the hardening time has elapsed.
- Seal any leak with auto glass sealer.

Part No. 08833-00030 or equivalent

12. INSTALL FOLLOWING PARTS:

- Back window lower moulding
- Luggage compartment door
- Package tray trim
- Roof side inner garnish
- Rear seat back and cushion