

SERVICE SPECIFICATIONS

SERVICE DATA

Idle speed	Magnetic clutch no engaged	Approx. 700 rpm	
	Magnetic clutch engaged	Approx. 700 rpm	
Magnetic clutch clearance		0.5 ± 0.15 mm	0.020 ± 0.006 in.

TORQUE SPECIFICATIONS

Part tightened		N·m	kgf·cm	ft·lbf
Suction hose X Compressor		25	250	18
Discharge hose X Compressor		25	250	18
Compressor X Engine	Bolt	49	500	36
	Nut	29	300	22
Liquid tube X Receiver		10	100	7
Liquid tube X Condenser		10	100	7
Discharge tube X Condenser		10	100	7
Expansion valve X Evaporator		5.4	55	48 in.·lbf
Suction tube X A/C Unit		10	100	7
Liquid tube X A/C Unit		10	100	7
Equalizer tube X EPR		25	250	18
Pressure switch X Liquid tube		10	100	7