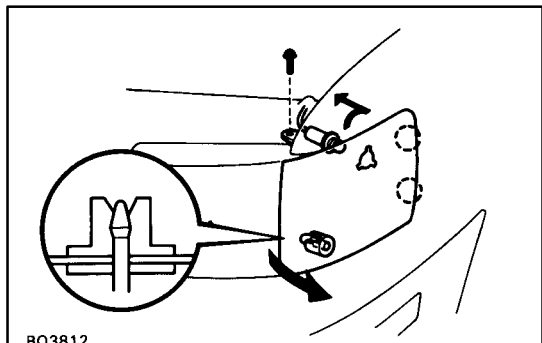
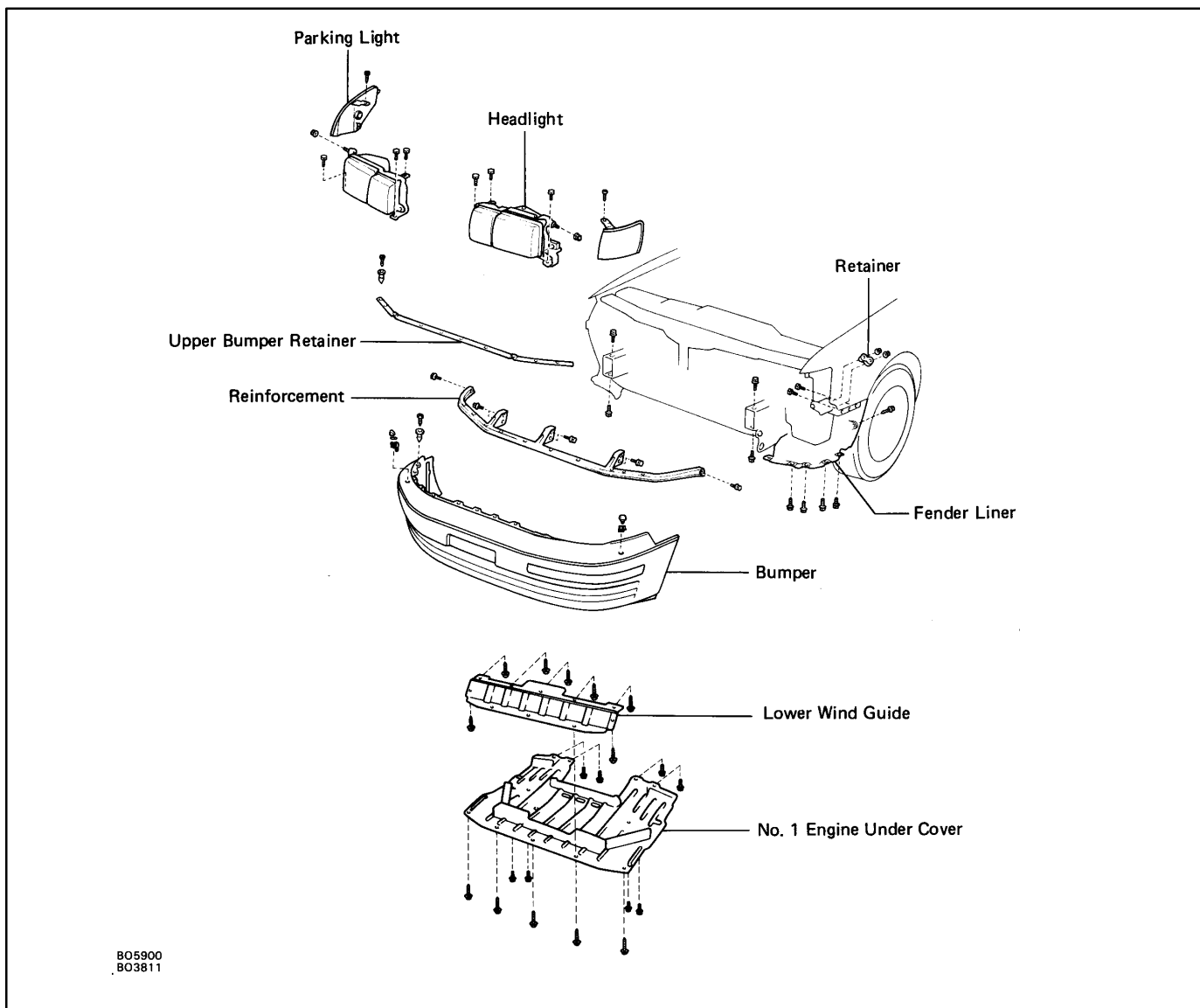


BUMPER

Front Bumper

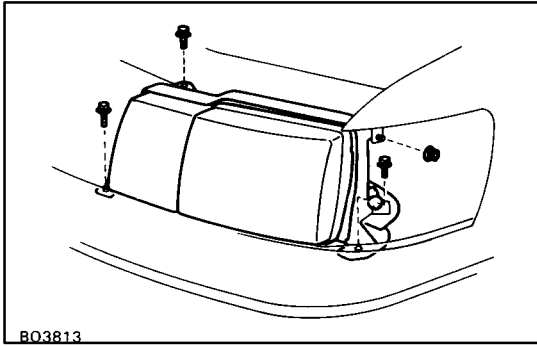
REMOVAL OF FRONT BUMPER



B03812

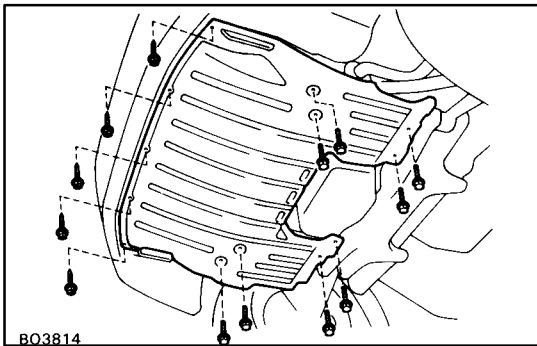
1. REMOVE PARKING LIGHT

- Remove a screw.
- Disconnect the connection at rear end of the light.
- Pull out the light as shown.
- Disconnect the bulb from the light.



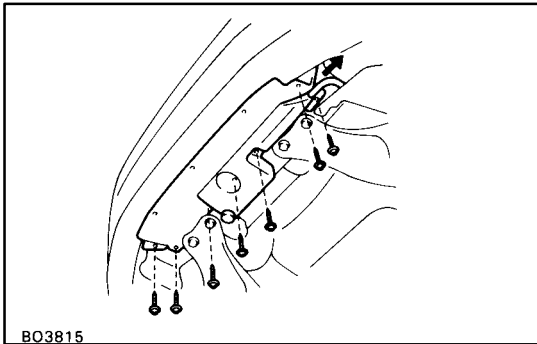
2. REMOVE HEADLIGHT

- (a) Remove three bolts, a nut and the headlight.
- (b) Disconnect the connectors.



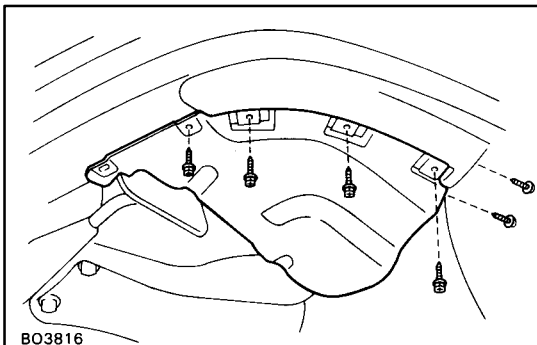
3. REMOVE NO.1 ENGINE UNDER COVER

- Remove eight bolts, five screws and the cover.



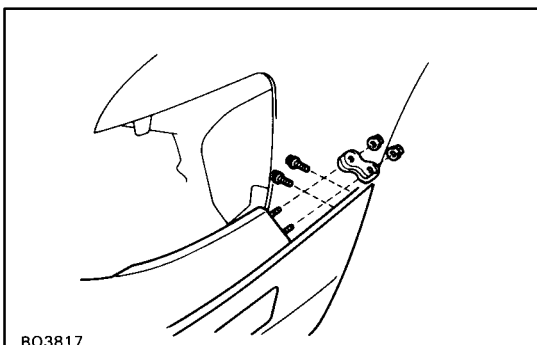
4. REMOVE LOWER WIND GUIDE

- (a) Disconnect the tube from the guide.
- (b) Remove seven screws and the guide.



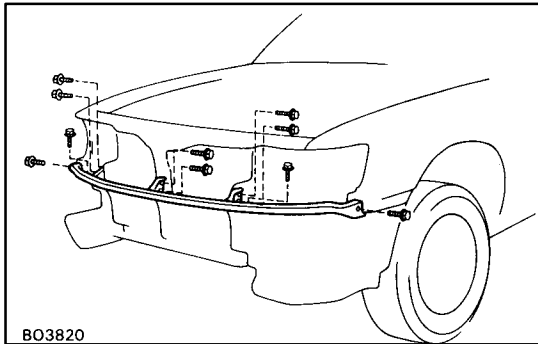
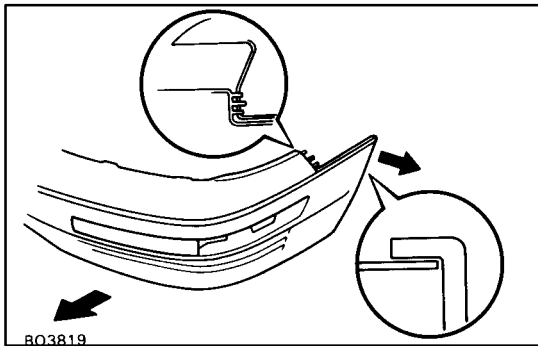
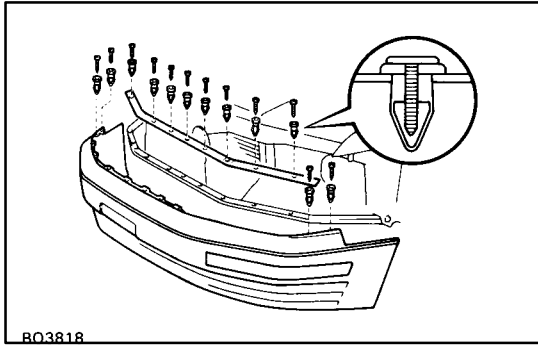
5. REMOVE FENDER LINER FROM BUMPER

- Remove six screws and the liner from bumper.



6. REMOVE BUMPER AND UPPER BUMPER RETAINER

- (a) Remove two nuts and a retainer.
- (b) Remove two bolts from the bumper.



- (c) Loosen the clips, then remove the clip with a clip remover and the upper bumper retainer.
- (d) Remove four bolts.
- (e) Disconnect the bulbs from the bumper.

- (f) Disconnect the connection at the bumper rear end, then pull the bumper forward to remove it.

HINT: When pulling out the bumper, be careful not to damage the serrated part of side bolts.

7. REMOVE REINFORCEMENT

Remove ten bolts and the reinforcement.

INSTALLATION OF FRONT BUMPER

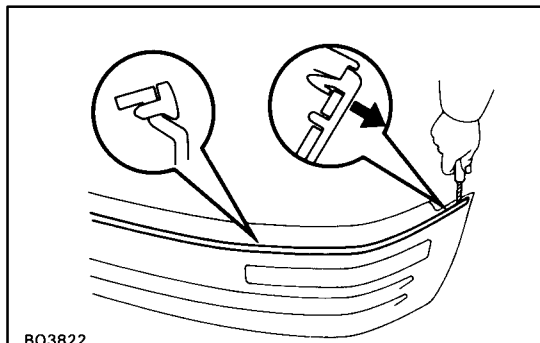
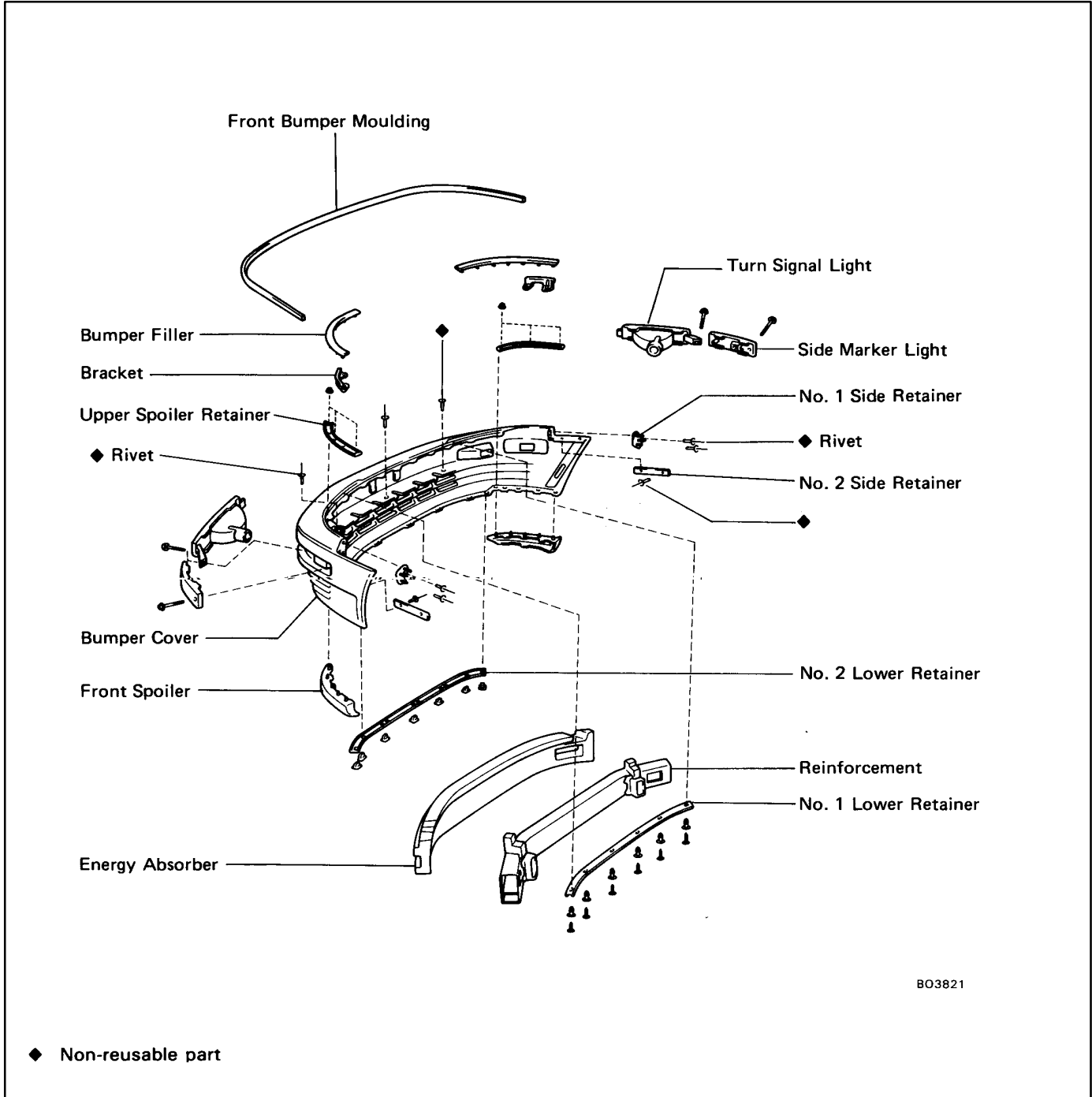
(See page [B0-10](#))

INSTALL FRONT BUMPER PARTS BY FOLLOWING REMOVAL SEQUENCE IN REVERSE

HINT:

- When installing the bumper on the body, be careful not to damage the serrated part of side bolts.
- At installing the stay, place the retainer in hole, then push in the head of the clip and install it.
- After installing the headlight, adjust the light aiming. (See page [BE-35](#))

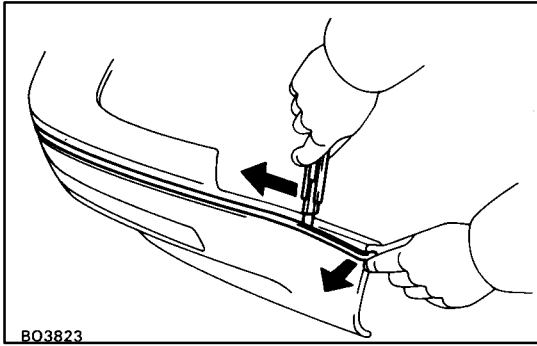
DISASSEMBLY OF FRONT BUMPER



1. REMOVE FRONT BUMPER MOULDING

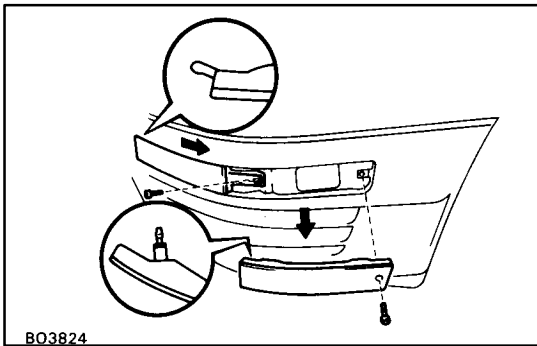
- (a) Using a screwdriver, pry out the side joining of the moulding.

HINT: Tape the screwdriver tip before use.



- (b) Using a knife, cut the adhesive tape while pulling the moulding.

HINT: Do not scratch the cover with the knife.

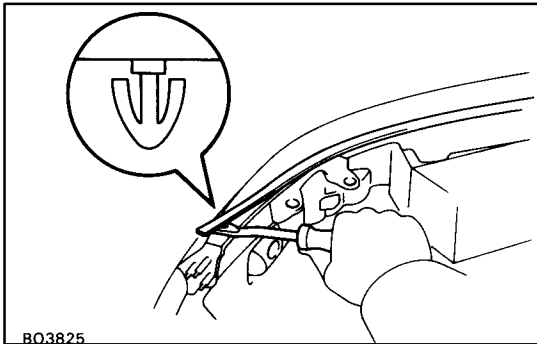


2. REMOVE SIDE MARKER LIGHT

- (a) Remove a screw.
 (b) Pull out the light and remove it.

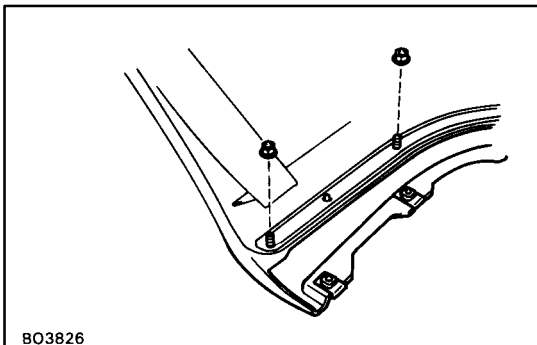
3. REMOVE TURN SIGNAL LIGHT

- (a) Remove a screw.
 (b) Slide the light as shown, and remove it.



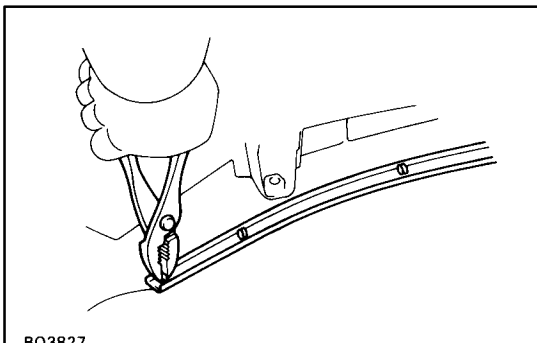
4. REMOVE BUMPER FILLER AND BRACKET

Using a clip remover, remove the bumper filler and the bracket.



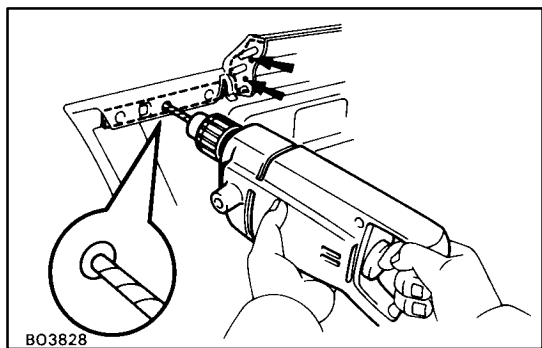
5. REMOVE FRONT SPOILER AND UPPER SPOILER RETAINER

Remove three nuts and remove the spoiler and the retainer.



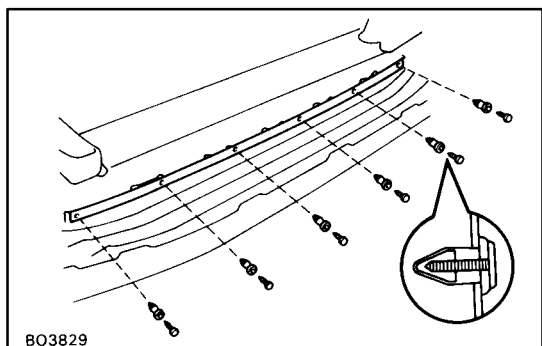
6. REMOVE NO.2 LOWER RETAINER AND GROMMETS

Using pliers, remove seven grommets and the retainer.



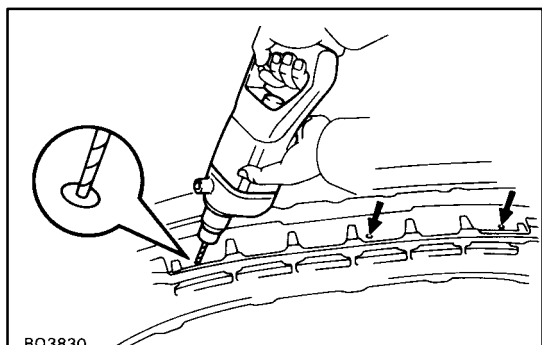
7. REMOVE NO.1 AND NO.2 SIDE RETAINERS

- (a) Using about 3.2 mm (0.126 in.) drill, drill out the rivet heads.
- (b) Remove No.2 side retainer.
- (c) Remove No.1 side retainer in a same manner.



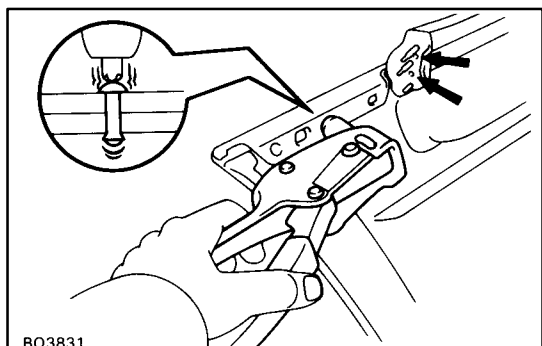
8. REMOVE REINFORCEMENT AND ENERGY ABSORBER

- (a) Remove six clips from the lower retainer.
- (b) Remove reinforcement and energy absorber from bumper cover.



9. REMOVE NO.1 LOWER RETAINER

- (a) Using about 3.2 mm (0.126 in.) drill, drill out the rivet heads.
- (b) Remove the retainer.



ASSEMBLY OF FRONT BUMPER

(See page [B0-13](#))

ASSEMBLE FRONT BUMPER PARTS BY FOLLOWING DIS-ASSEMBLY SEQUENCE IN REVERSE

1. INSTALL UPPER RETAINER AND NO.2 SIDE RETAINERS

- (a) Place the retainers in the bumper cover.
- (b) Using a riveter, install the rivet.

2. INSTALL FRONT BUMPER MOULDING

HINT:

- If double-sided tape of the moulding is not usable, replace it for new tape.
- When re-using the moulding, replace the double-sided tape.

Align the bosses of moulding with the holes of the bumper cover, then push the moulding on the bumper to install it.